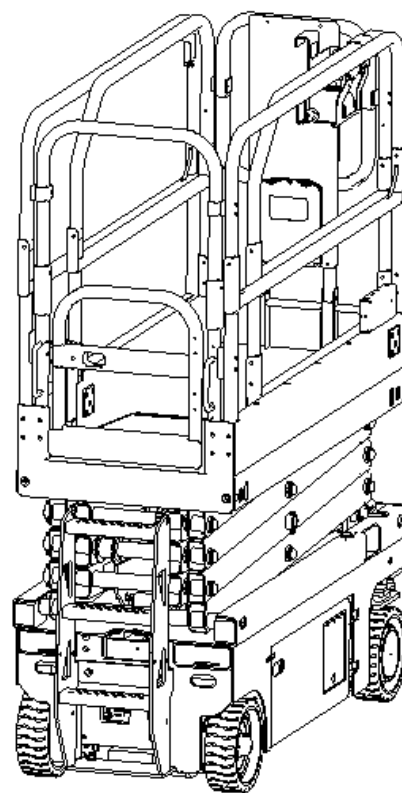


Operation Safety and Maintenance Manual

Scissor lifts

SC08HC/SC08EC/SC08HC-Li/SC08EC-Li



WARNING

Do not use the pallet truck before reading and understanding these operating instructions.

NOTE:

- Keep for future reference.

Version 08/2024

SC08EC-SMS-006-EN

Contents

Introduction.....	1
Symbol and Hazard Pictorials Definitions.....	4
General Safety	6
Personal Safety	8
Work Area Safety.....	9
Parking and stowing machine	19
Legend	20
Controls	21
Inspections	27
Specifications.....	40
Operating Instructions.....	42
Transport and Lifting Instructions	51
Maintenance	56
Schematic Diagram.....	97
Schedule 1 Fault Code	102
Schedule 2 Inspection and Maintenance Records	106
Schedule 3 Specifications of oil, grease and other auxiliary materials	107
Schedule 4 Bill of materials placed on the Scissor lifts.....	108

Introduction

Important

Read, understand and obey these safety rules and operating instructions before operating this machine. Only trained and authorized personnel shall be permitted to operate this machine. This manual should be considered a permanent part of your machine and should remain with the machine at all times. If you have any questions, contact us.

Owners, Users and Operators:

Thank you for choosing our machine for your application. Our number one priority is user safety, which is best achieved by our joint efforts. We feel that you make a major contribution to safety if you, as the equipment users and operators:

- 1 Comply with employer, job site and governmental rules.
- 2 Read, understand and follow the instructions in this and other manuals supplied with this machine.
- 3 Use good safe work practices in a commonsense way.
- 4 Only have trained/certified operators, directed by informed and knowledgeable supervision, running the machine.

Notice

- 1 It is forbidden to alter the machine privately.
- 2 This machine only uses the original accessories.
- 3 All models are designed and manufactured according to ANSI A92.20-21 and CSA B354.6-17.
- 4 All dealers, owners, users, operators, lessors, lessees, and brokers to comply with appropriate section(s) of applicable A92 standards.

Introduction



Danger

Failure to obey the instructions and safety rules in this manual will result in death or serious injury.

Do Not Operate Unless:

- ☒ You learn and practice the principles of safe machine operation contained in this operator's manual.

- 1 Avoid hazardous situations.

Know and understand the safety rules before going on to the next section.

- 2 Always perform a pre-operation inspection.
- 3 Always perform function tests prior to use.
- 4 Inspect the workplace.
- 5 Only use the machine as it was intended.

- ☒ You read, understand and obey the manufacturer's instructions and safety rules—safety and operator's manuals and machine decals.
- ☒ You read, understand and obey employer's safety rules and worksite regulations.
- ☒ You read, understand and obey all applicable governmental regulations.
- ☒ You are properly trained to safely operate the machine.

Introduction

Hazard Classification

Decals on this machine use symbols, color coding and signal words to identify the following:



Safety alert symbol—used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.



Indicates a hazardous situation which, if not avoided, will result in death or serious injury.



Indicates a hazardous situation which, if not avoided, could result in death or serious injury.



Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.



Indicates a property damage message.

Intended Use

This machine is intended to be used only to lift personnel, along with their tools and materials to an aerial work site.

Safety Sign Maintenance

Replace any missing or damaged safety signs. Keep operator safety in mind at all times. Use mild soap and water to clean safety signs. Do not use solvent-based cleaners because they may damage the safety sign material.

Symbol and Hazard Pictorials Definitions

				
Read the operator's manual	Read the service manual	Crush hazard	Crush hazard	Collision hazard
				
Tip-over hazard	Tip-over hazard	Tip-over hazard	Tip-over hazard	Electrocution hazard
				
Electrocution hazard	Explosion hazard	Fire hazard	Burn hazard	Skin injection hazard
				
Engage safety arm	Keep away from moving parts	Keep clear of outriggers and tires	Move machine to level ground	Close chassis tray
				
Lower the platform	Do not set up where it cannot be leveled with outriggers	Maintain required clearance	Only trained maintenance personnel should access compartments	Use a piece of cardboard or paper to search for leaks

Symbol and Hazard Pictorials Definitions

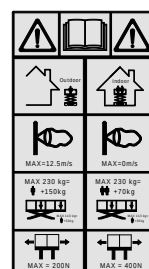
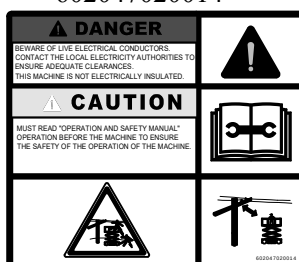
				
Batteries used as counterweights	Chock the wheels	Release brakes	Grounded AC 3-wire only	Replace damaged wires and cords
				
Wheel load	Transport diagram	Tiedown	Lanyard anchorage points	No smoking
				
Voltage rating for power to platform	Pressure rating for air line to platform	Manual force	Wind speed	
				
Maximum capacity	Outdoor	Indoor		

General Safety

605547020004

602047020015

602047020014



605547020001
SC08HC

941200300006



605547020002



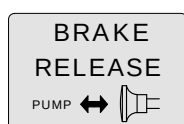
602047020009



941200300007



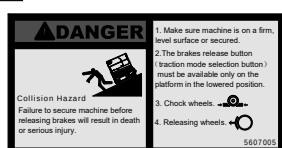
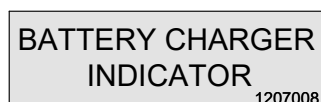
602047020046



602047020039



602047020042



608047020008

602047020025

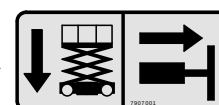
941200300010

602047020005

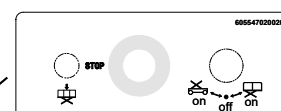
602047020031



602047020024



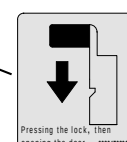
605547020020



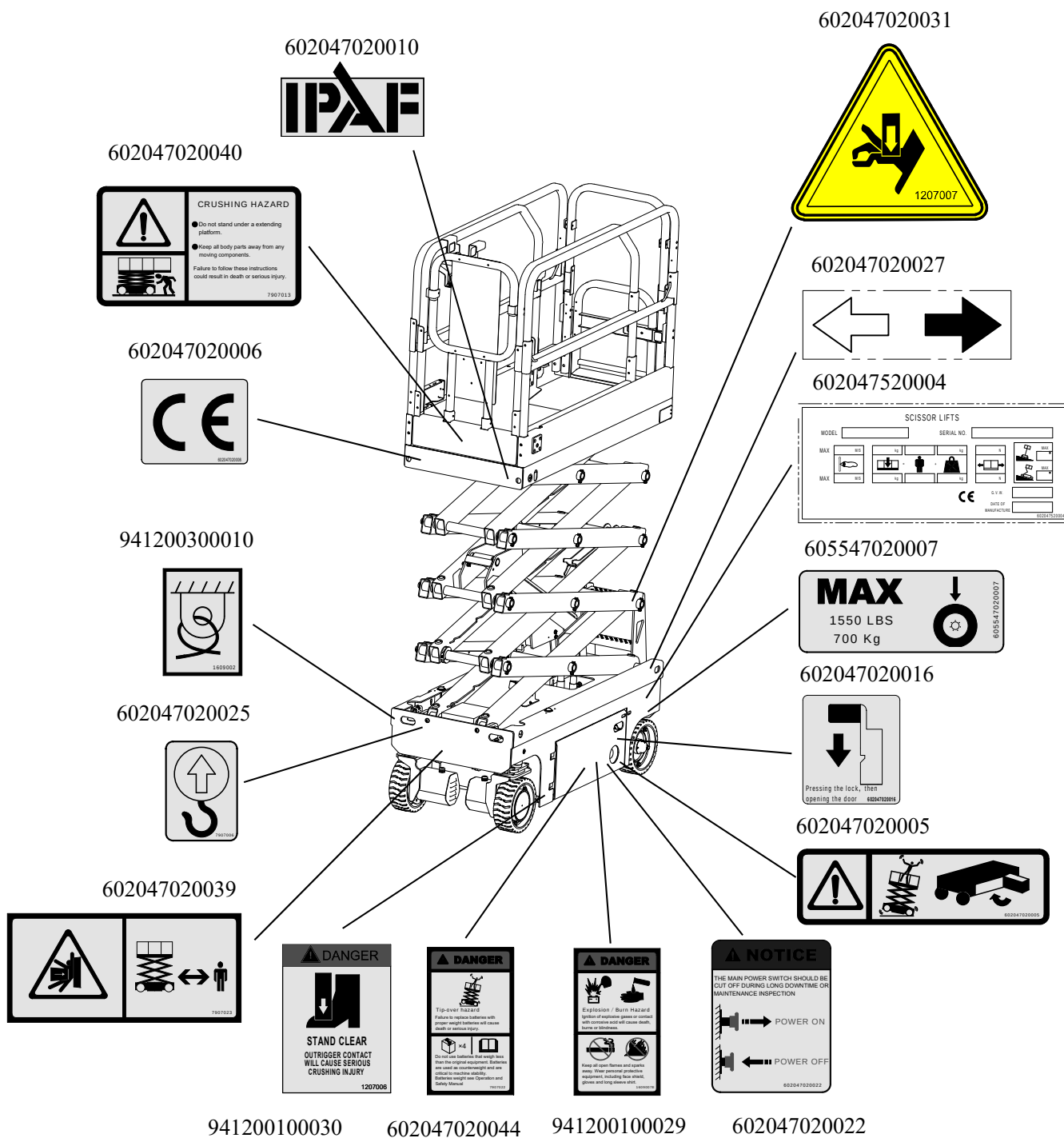
941200100030



602047020016



General safety



Personal Safety

Personal Fall Protection

Personal fall protection equipment (PFPE) is not required when operating this machine. If PFPE is required by job site or employer rules, the following shall apply:

All PFPE must comply with applicable governmental regulations and must be inspected and used in accordance with the manufacturer's instructions.

Work Area Safety



Electrocution Hazards

This machine is not electrically insulated and will not provide protection from contact with or proximity to electrical current.



Obey all local and governmental regulations regarding required clearance from electrical power lines. At a minimum, the required clearance contained in the chart below must be followed.

Line Voltage	Required Clearance
0 to 50KV	10 ft /3.05 m
50 to 200KV	15 ft /4.60 m
200 to 350KV	20 ft /6.10 m
350 to 500KV	25 ft /7.62 m
500 to 750KV	35 ft /10.67 m
750 to 1000KV	45 ft /13.72 m

Allow for platform movement, electrical line sway or sag, and beware of strong or gusty winds.



Keep away from the machine if it contacts energized power lines. Personnel on the ground or in the platform must not touch or operate the machine until energized power lines are shut off.

Do not operate the machine during lightning or storms.

Do not use the machine as a ground for welding.



Tip-over Hazards

Occupants, equipment and materials shall not exceed the maximum platform capacity or the maximum platform capacity of the platform extension.

Model	Capacity
SC08HC/SC08EC/SC08HC-Li/SC08EC-Li	230kg

Work Area Safety



◆ Do not raise the platform unless the machine is on a firm, level surface.

◆ Do not depend on the tilt alarm as a level indicator. The tilt alarm sounds on the chassis only when the machine is on a severe slope.



◆ If the tilt alarm sounds: Lower the platform. Move the machine to a firm, level surface. If the tilt alarm sounds when the platform is raised, use extreme caution to lower the platform.

◆ Do not drive over 0.5mph / 0.8 km/h with the platform raised.

◆ **Outdoor Use:** Do not raise the platform when wind speeds may exceed 28 mph / 12.5 m/s. If wind speeds exceed 28 mph / 12.5 m/s when the platform is raised, lower the platform and do not continue to operate the machine.

◆ **Indoor Use:** When raising the platform, follow ratings for allowable side force and number of occupants on the next page.



Do not operate the machine in strong or gusty winds. Do not increase the surface area of the platform or the load. Increasing the area exposed to the wind will decrease machine stability.



Use extreme care and slow speeds while driving the machine in the stowed position across uneven terrain, debris, unstable or slippery surfaces and near holes and drop-offs.

- ◆ Do not drive the machine on or near uneven terrain, unstable surfaces or other hazardous conditions with the platform raised.
- ◆ Do not use the machine as a crane.
- ◆ Do not push the machine or other objects with the platform.
- ◆ Do not contact adjacent structures with the platform.
- ◆ Do not tie the platform to adjacent structures.
- ◆ Do not place loads outside the platform perimeter.
- ◆ Do not operate the machine with the chassis trays open.

Work Area Safety



Do not push off or pull toward any object outside of the platform.

Model	Manual Force		Maximum occupants	
	Outdoor	Indoor	Outdoor	Indoor
SC08HC/SC08EC SC08HC-Li/SC08EC-Li	200N	400N	1	2

- ◆ Do not alter or disable the limit switches.
- ◆ Do not alter or disable machine components that in any way affect safety and stability.
- ◆ Do not replace items critical to machine stability with items of different weight or specification.
- ◆ Do not use batteries that weigh less than the original equipment. Batteries are used as counterweight and are critical to machine stability. Each battery must reach the specified weight. For SC08HC/SC08EC machines, each battery must weigh 57 lbs/26kg. (Note: The weight of the lithium battery is less than the weight of the original 4 batteries, and the counterweight will be added to stabilize the machine.)
- ◆ Do not modify or alter an aerial work platform without prior written permission from the manufacturer. Mounting attachments for holding tools or other materials onto the platform, toe boards or guard rail system can increase the weight in the platform and the surface area of the platform or the load.

Work Area Safety



- ◆ Do not place or attach fixed or overhanging loads to any part of this machine.



- ◆ Do not place ladders or scaffolds in the platform or against any part of this machine.

- ◆ Do not transport tools and materials unless they are evenly distributed and can be safely handled by person(s) in the platform.
- ◆ Do not use the machine on a moving or mobile surface or vehicle. Be sure all tires are in good condition, castle nuts are properly tightened and cotter pins are properly installed.

If equipped with outriggers

Do not set the machine up where it cannot be leveled using only the outriggers.

Do not adjust the outriggers while the platform is raised.

Do not drive while the outriggers are lowered.



Crushing Hazard

Keep hands and limbs out of scissors.

Do not work under the platform or in the scissor links without the safety arm in place.

Use common sense and planning when operating the machine with the controller from the ground. Maintain safe distances between the operator, the machine and fixed objects.

Work Area Safety



Operation on Slopes Hazards

Do not drive the machine on a slope that exceeds the slope and side slope rating of the machine. Slope rating applies to machines in the stowed position.

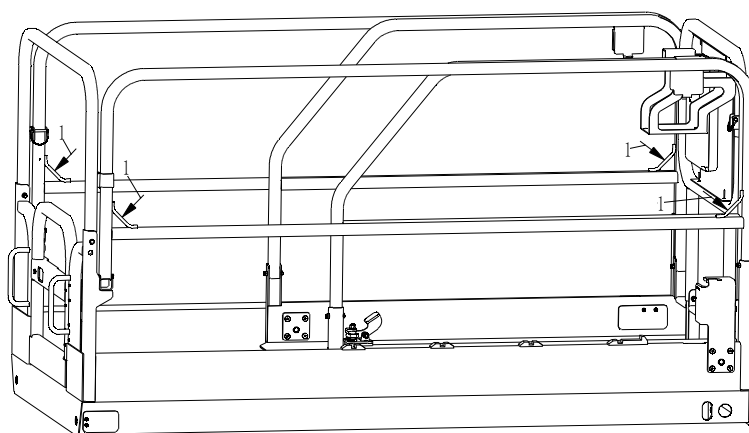
Model	Maximum slope rating, stowed position	Maximum side slope rating, stowed position
SC08HC/SC08EC SC08HC-Li/SC08EC-Li	25%	25%

Note: Slope rating is subject to ground conditions and adequate traction.



Fall Hazards

The guard rail system provides fall protection. If occupant(s) of the platform are required to wear personal fall protection equipment (PFPE) due to job site or employer rules, PFPE and its use shall be in accordance with the PFPE manufacturer's instructions and applicable governmental requirements. Attach the lanyard to the anchor provided in the platform.



Notice:

1. All persons in the platform wear a full body harness with a lanyard attached to an authorized lanyard anchorage point while operating this machine.
2. Identify the designated lanyard anchorage point(s) at the platform and securely attach the lanyard. Attach only one (1) lanyard per lanyard anchorage point.

Work Area Safety



◆ Do not sit, stand or climb on the platform guard rails. Maintain a firm footing on the platform floor at all times.



◆ Do not climb down from the platform when raised.

- ◆ Keep the platform floor clear of debris.
- ◆ Do not enter or exit the platform unless the machine is in the stowed position.
- ◆ Attach the platform entry chain or close the entry gate before operating.
- ◆ Do not operate the machine unless the guard rails are properly installed and the entry is secured for operation.

Work Area Safety



Collision Hazards



- ◆ Be aware of limited sight distance and blind spots when driving or operating.
- ◆ Be aware of extended platform position when moving the machine.
- ◆ The machine must be on a level surface or secured before releasing the brakes.
- ◆ Operators must comply with employer, job site and governmental rules regarding use of personal protective equipment.



- ◆ Check the work area for overhead obstructions or other possible hazards.



- ◆ Be aware of crushing hazards when grasping the platform guard rail.

Observe and use color-coded direction arrows on the platform controls and the platform decal plate for drive and steer functions.



- ◆ Do not lower the platform unless the area below is clear of personnel and obstructions.



- ◆ Limit travel speed according to the condition of the ground surface, congestion, slope, location of personnel, and any other factors which may cause collision.

Do not operate a machine in the path of any crane or moving overhead machinery unless the controls of the crane have been locked out and/or precautions have been taken to prevent any potential collision.

No stunt driving or horseplay while operating a machine.

Work Area Safety



Bodily Injury Hazard

Do not operate the machine with a hydraulic oil or air leak. An air leak or hydraulic leak can penetrate and/or burn skin.

Improper contact with components under any cover will cause serious injury. Only trained maintenance personnel should access compartments. Access by the operator is only advised when performing a pre-operation inspection. All compartments must remain closed and secured during operation.



Explosion and Fire Hazards

Do not operate the machine or charge the battery in hazardous locations or locations where potentially flammable or explosive gases or particles may be present.



Damaged Machine Hazards

Do not use a damaged or malfunctioning machine.

Conduct a thorough pre-operation inspection of the machine and test all functions before each work shift. Immediately tag and remove from service a damaged or malfunctioning machine.

Be sure all maintenance has been performed as specified in this manual and the appropriate service manual.

Be sure all decals are in place and legible.

Be sure the operator's, safety and responsibilities manuals are complete, legible and in the storage container located on the machine.



Component Damage Hazards

Do not use any battery charger greater than 24V to charge the batteries. Do not use the machine as a ground for welding.

Work Area Safety



Battery Safety

Burn Hazards



- ◆ Batteries contain acid. Always wear protective clothing and eye wear when working with batteries.
- ◆ Avoid spilling or contacting battery acid. Neutralize battery acid spills with baking soda and water.
- ◆ Do not expose the batteries or the charger to water or rain during charging.

Explosion Hazards



- ◆ Keep sparks, flames and lighted tobacco away from batteries.
- ◆ Batteries emit explosive gas.
- ◆ The battery tray should remain open during the entire charging cycle. Do not contact the battery terminals or the cable clamps with tools that may cause sparks.

Component Damage Hazard

- ◆ Do not use any battery charger greater than 24V to charge the batteries.

Electrocution/Burn Hazards



- ◆ Connect the battery charger to a grounded, AC 3-wire electrical outlet only.
- ◆ Inspect daily for damaged cords, cables and wires. Replace damaged items before operating.
- ◆ Avoid electrical shock from contact with battery terminals. Remove all rings, watches and other jewelry.

Tip-over Hazard

- ◆ Do not use batteries that weigh less than the original equipment. Batteries are used as counterweight and are critical to machine stability. Each battery must reach the specified weight. For SC08HC/ SC08EC machines, each battery must weigh 57 lbs /26kg. (Note: The weight of the lithium battery is less than the weight of the original 4 batteries, and the counterweight will be added to stabilize the machine.)

Work Area Safety

Lifting Hazard

- ◆ Use the appropriate number of people and proper lifting techniques when lifting batteries.

Lockout After Each Use

- 1 Select a safe parking location—firm level surface, clear of obstruction and traffic.
- 2 Lower the platform.
- 3 Turn the key switch to the off position and remove the key to secure from unauthorized use.
- 4 Charge the batteries.

Parking and stowing machine

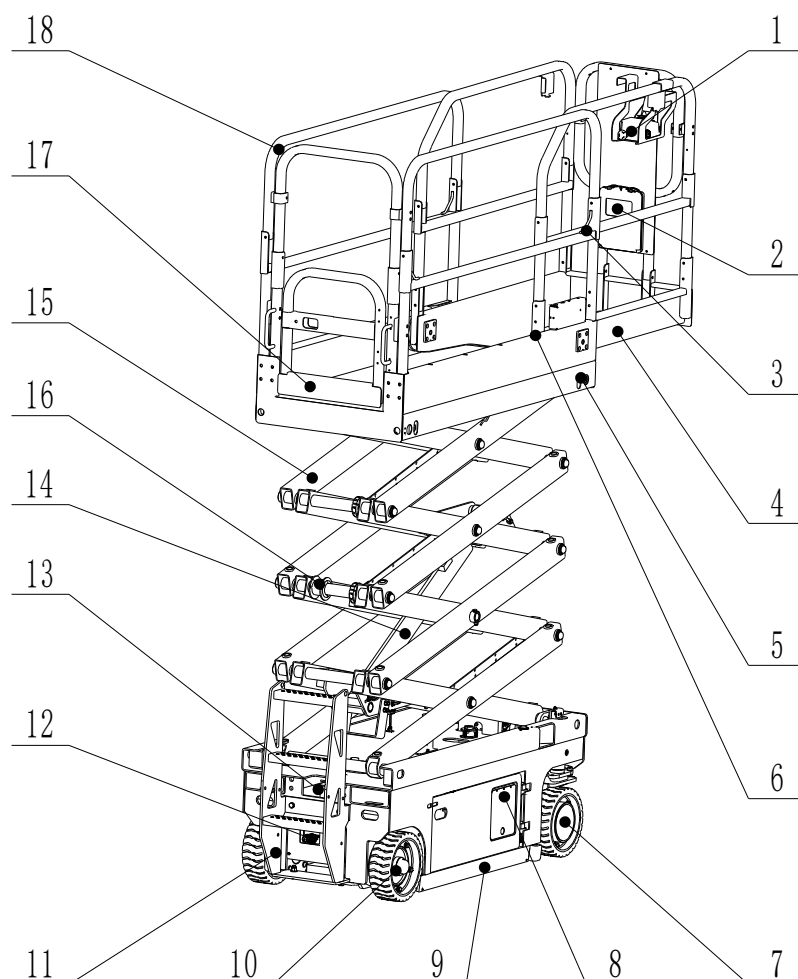
1. Drive the machine to a well-protected and well-ventilated area.
2. Ensure the platform is fully lowered.

NOTICE

When the machine is shut down for overnight parking or battery charging, the emergency stop and power select switches must be positioned to off to prevent draining the batteries.

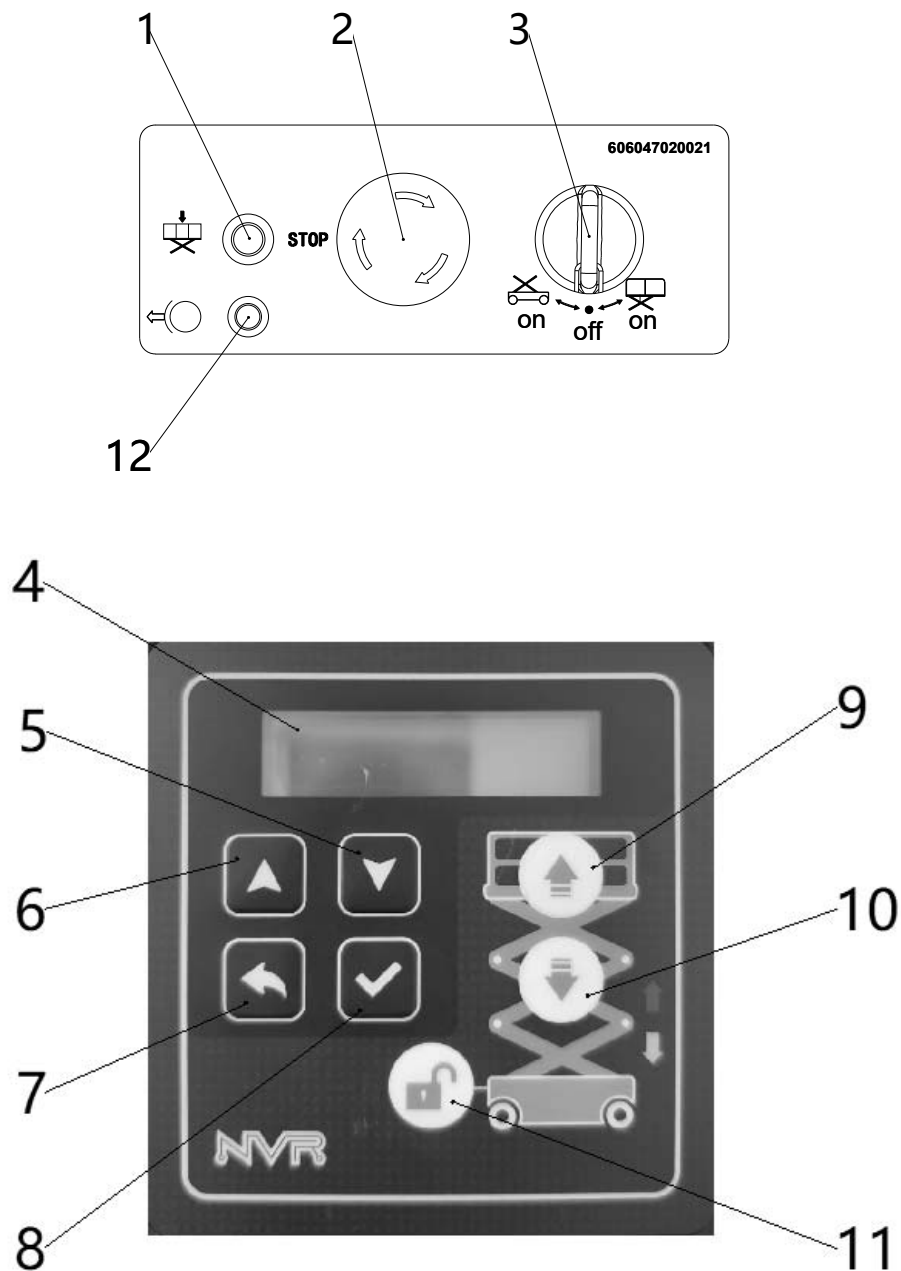
3. At the ground control station, turn the platform -ground selector key switch to OFF and remove the key to disable the machine and prevent unauthorized use.
4. At the ground control station, depress emergency stop switch to the off position.
5. If necessary, cover the platform control box, instruction placards, caution and warning decals so that they will be protected from hostile environment.
6. Chock at least two wheels when parking the machine for an extended period of time.

Legend



- | | |
|------------------------------------|---|
| 1 Platform controller | 10 Non steering wheel |
| 2 Manual box | 11 Entrance ladder |
| 3 Fixed lanyard | 12 Charger |
| 4 Extension platform | 13 Brake release pumponly for hydraulic drive |
| 5 Fixed platform | 14 Lifting cylinder |
| 6 Platform extension release pedal | 15 Scissors arm |
| 7 Steering wheel | 16 Safety arm |
| 8 Ground controller | 17 Platform entrance door |
| 9 Pothole protection device | 18 Platform barrier |

Controls



Ground control panel

1 Overload indicator(If LSS equipped)

Overload Indicator - Indicates the platform has been overloaded. An audible alarm will also signal when the platform is overloaded.

NOTE: If the overload indicator is illuminated, all functions will be prevented from the platform and ground controls. Lower platform using the machine manual descent device.

Controls

2 Chassis emergency stop switch

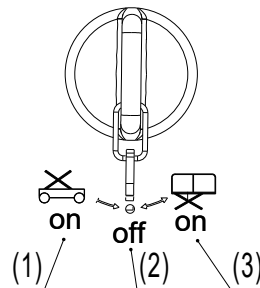
Pull the switch out of the supply power on;press the switch,power off.The red mushroom shaped emergency stop switch is in the open position,the key selection switch is grounded,and the operation power is supplied to the ground operation station key switch.In addition,the power supply of the functional control unit can be closed by using the switch in an emergency situation.

3 Key selector switch

The key selector switch on the ground console is used to switch on the power supply for the console to be used. When the switch is rotated to the position of the chassis, the power is switched on to the control unit of the ground console(1).

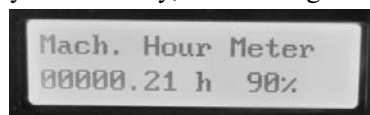
When the switch is rotated to the position of the working platform(3), the power is switched on to the control unit of the working platform.

If the device is to be stationed in the car for the night,the switch should be set at the close position(2).



4 LCD display

The current status is displayed. Normally, the working time and battery power are displayed.



5 Flip page down

Operate and set the LCD display content. (Maintenance personnel only)



6 Flip page up

Operate and set the LCD display content. (Maintenance personnel only)



Controls

7 Back

Operate and set the LCD display content. (Maintenance personnel only)



8 Confirm

Operate and set the LCD display content. (Maintenance personnel only)



9 Lift

Enable + down button can be used for lifting the working platform.



10 Lower

Enable + lower button can be used for lowering the working platform.



11 Enabled

The Enable button must be held down when using the lift or lower button.

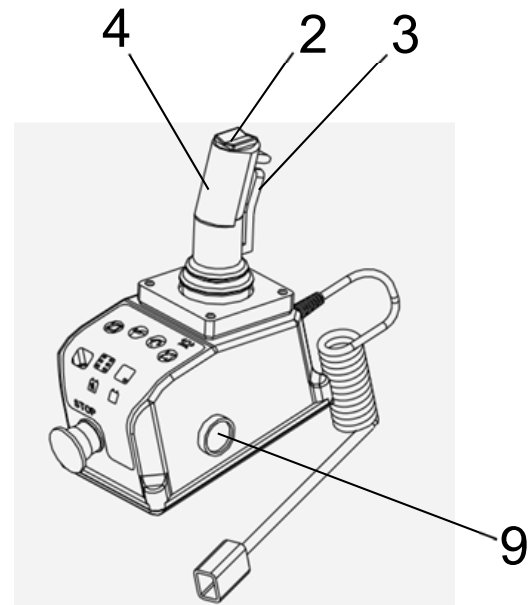
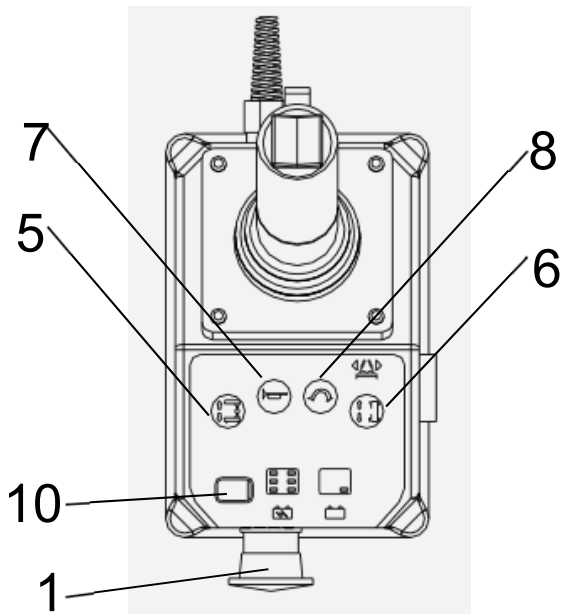


12 Brake release switch(used for electric drive)

The platform dropped to its lowest level (the pothole board is completely put away), the key switch must be chosen to chassis operation mode, you need to press the button 5s within 1 minute, and an indication sound will be issued to indicate that the brake release action is complete, restart the power supply to reset.

Note: Before starting operation, ensure that the emergency stop switch is pulled out and the vehicle system is in power supply mode before normal use.

Controls



Platform control panel

1 Emergency stop button

Push the red “emergency stop button” to the inside(off) and stop all the functions. Turn the red “emergency stop” button(on), and operate the machine.

2 Steering switch

The steering switch is a switch which is located on the top of control handle and is operated by the thumb. Press the switch on the right to drive the wheel to the right. Press the switch on the left to drive the wheel to the left.

3 The function enable switch

This switch is located on the front side of the joystick controller. The function enable switch is used as an opening device and must be pressed before running, steering, and lifting functions. After the release, the function being operated will stop.

Note: The operation speed of all functions is proportional to the distance from the center of the control lever controller.

Note: If the device is equipped with a foot switch, it is necessary to step it down. When the pedal switch is loosened, the power supply of the working platform control is disconnected.

Controls

4 joystick controller

Joystick controller controls three functions:promaotion,driving,steering.After selecting the required function,the handle is operated in a series of function to achieve the function.

5 Lift button

After pressing this button,the machine is in a state of lifting.

6 Travel/Steering button

After pressing this button,the machine is in a state of travel and steering.

7 Horn button

The horn button is pressed,the horn will be ringing.Release the horn button,the horn will not.

8 Turtle button(Driver speed button)

When the position is retracted,the drive controller can operate under two different driving speed modes.When the drive speed button light is on,the slow drive speed mode is in the active state.When the drive speed button lamp goes out,the fast driving speed mode is in the active state. Press the drive speed button to select the desired drive speed.

Note:When the platform is raised,the driving speed button lamp is always on,so as to indicate the increase of the driving speed.

9 Alarm/Buzzer

The alarm can be issued in a variety of situation when the device is issued a warning sound,or the system is ready to drop the sound(such as the system is ready to prompt sound or if the machine is inclined to alert the start).

10 Display screen

The display screen can display the discharge indicator of the battery,which can display the machine overload warning and the inclination warning and the system limit indication lamp.



-----Indicates that the platform has been overloaded. Working platform overload will be heard when the alarm sound.

Note: If the overload indicator is lit, all functions are disabled from the working platform and the ground control. To reduce the weight of the working platform so that it does not exceed the load capacity on the load capacity of the designated work load.

Controls



-----Indicates that the chassis is located in or over an inclined notch setting.
So the alarm will be heard.

Note: When lifting the working platform, if the tilt indicator warning lights or alarm start, should be reduced to the working platform, and moving to a flat, solid level of ground.



-----Display battery power

Platform display	Quantity of electricity	Description
	90-100	Electricity is full
	70	Residual quantity of electricity
	50	Residual quantity of electricity
	30	Residual quantity of electricity
	20	Must charge
	10	Power is very low,the machine into the low speed

Figure 3-3 battery power

⚠ CAUTION

Do not reduce the platform before the full extension of the extension platform.

If platform is lifted out of the storage position and is in a state of high speed,please do not do any other operation.

Inspections



Do Not Operate Unless:

☒ You learn and practice the principles of safe machine operation contained in this operator's manual

- 1 Avoid hazardous situations.
- 2 Always perform a pre-operation inspection.
Know and understand the pre-operation inspection before going on to the next section.
- 3 Always perform function tests prior to use.
- 4 Inspect the workplace.
- 5 Only use the machine as it was intended.

Pre-operation Inspection Fundamentals

It is the responsibility of the operator to perform a pre-operation inspection and routine maintenance.

The pre-operation inspection is a visual inspection performed by the operator prior to each work shift. The inspection is designed to discover if anything is apparently wrong with a machine before the operator performs the function tests.

The pre-operation inspection also serves to determine if routine maintenance procedures are required. Only routine maintenance items specified in this manual may be performed by the operator.

Refer to the list on the next page and check each of the items.

If damage or any unauthorized variation from factory delivered condition is discovered, the machine must be tagged and removed from service.

Repairs to the machine may only be made by a qualified service technician, according to the manufacturer's specifications. After repairs are completed, the operator must perform a pre-operation inspection again before going on to the function tests.

Scheduled maintenance inspections shall be performed by qualified service technicians, according to the manufacturer's specifications and the requirements listed in the responsibilities manual.

Working temperature

This machine can be operated in nominal ambient temperatures of 5°F to 113°F (-15°C to 45°C).

Inspections

Pre-operation Inspection

- ☐ Be sure that the operator's, safety and responsibilities manuals are complete, legible and in the storage container located in the platform.
- ☐ Be sure that all decals are legible and in place. See Inspections section.
- ☐ Check for hydraulic oil leaks and proper oil level. Add oil if needed. See Maintenance section.
- ☐ Check for battery fluid leaks and proper fluid level. Add distilled water if needed. See Maintenance section.

Check the following components or areas for damage, improperly installed or missing parts and unauthorized modifications:

- | | |
|--|---|
| ☐ Electrical components, wiring and electrical cables | ☐ Hydraulic hoses, fittings, cylinders and manifolds |
| ☐ Drive motors | ☐ Scissor pins and retaining fasteners |
| ☐ Wear pads | ☐ Platform control joystick |
| ☐ Tires and wheels | ☐ Battery pack and connections |
| ☐ Limit switches, alarms and horn | ☐ Ground strap |
| ☐ Alarms and beacons (if equipped) | ☐ Platform entry chain or gate |
| ☐ Nuts, bolts and other fasteners | ☐ Pothole guards |
| ☐ Brake release components | ☐ Lanyard anchorage points |
| ☐ Safety arm | ☐ Outrigger housing and footpads (if equipped) |
| ☐ Platform extension | ☐ Platform overload components |

Check entire machine for:

- | | |
|---|---|
| ☐ Cracks in welds or structural components | ☐ Dents or damage to machine |
| ☐ Excessive rust, corrosion or oxidation | |
| ☐ Be sure that all structural and other critical components are present and all associated fasteners and pins are in place and properly tightened. | |
| ☐ Be sure side rails are installed and bolts are fastened. | |
| ☐ Be sure that the chassis trays are closed and latched and the batteries are properly connected. | |

Note: If the platform must be raised to inspect the machine, make sure the safety arm is in place. See Operating Instructions section.

Inspections



Do Not Operate Unless:

☒ You learn and practice the principles of safe machine operation contained in this operator's manual.

- 1 Avoid hazardous situations.
- 2 Always perform a pre-operation inspection.
- 3 Always perform function tests prior to use.

Know and understand the function tests before going on to the next section.

- 4 Inspect the workplace.
- 5 Only use the machine as it was intended.

Function Test Fundamentals

The function tests are designed to discover any malfunctions before the machine is put into service. The operator must follow the step-by-step instructions to test all machine functions.

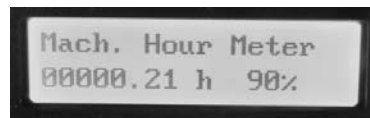
A malfunctioning machine must never be used. If malfunctions are discovered, the machine must be tagged and removed from service. Repairs to the machine may only be made by a qualified service technician, according to the manufacturer's specifications.

After repairs are completed, the operator must perform a pre-operation inspection and function tests again before putting the machine into service.

Inspections

At the Ground Controls

- 1 Select a test area that is firm, level and free of obstruction.
- 2 Be sure the batteries are connected.
- 3 Pull out the platform and ground red Emergency Stop button to the on position.
- 4 Turn the key switch to ground control.
- 5 Observe the diagnostic LED readout on the ground controls. ●Result: The LED should look like the picture below.



Test Emergency Stop

- 7 Push in the ground red Emergency Stop button to the off position. ●Result: No functions should operate.
- 8 Pull out the red Emergency Stop button to the on position.

Test the Up/Down Functions

This machine uses both flashing lights and audible alarms.

Descent alarm: Lights flash and alarm sounds at 60 flashes/beeps per minute.

Descent delay alarm: Lights flash and alarm sounds at 180 flashes/beeps per minute.

Pothole guards not deployed: Lights flash and alarm sounds at 180 flashes/beeps per minute.

Machine not level: Lights flash and alarm sounds at 180 flashes/beeps per minute.

Horn: continuous flash and constant tone. An optional automotive-style horn is also available

- 9 Do not press the enable button.
- 10 Press the platform up or platform down button. ●Result: The lift function should not operate.
- 11 Do not press the platform up or platform down buttons.
- 12 Press the enable button. ●Result: The lift function should not operate.
- 13 Press and hold the enable button, and press the platform up button. ●Result: The platform should raise.
- 14 Press and hold the enable button, and press the platform down button.
●Result: The platform should lower. The descent alarm should flash and sound while the platform is lowering.

When lowering the platform, the platform should stop at 10% ~ 15% of the total lifting stroke.

The descent delay lights will flash and the alarm will sound. Be sure the area below the platform is clear of personnel and obstructions before continuing. To continue lowering, release button, and then press the button again.

Inspections

Test Emergency Lowering

- 15 Activate the up function by pressing the enable button and platform up button, and raise the platform approximately 2 feet/60 cm.
- 16 Push out the emergency descent device.

At the Platform Controls

Test Emergency Stop

- 17 Push in the platform red Emergency Stop button to the off position. ●Result: No functions should operate.

Test the Horn

- 18 Pull out the red Emergency Stop button to the on position.
- 19 Press the horn button. ●Result: The horn should sound.

Test the Function Enable Switch and the Up/Down Functions

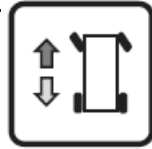
- 20 Do not hold the function enable switch on the control handle.
- 21 Slowly move the control handle in the direction indicated by the blue arrow, then in the direction indicated by the yellow arrow.
●Result: No functions should operate.
- 22 Press the lift function button.
- 26 Press and hold the function enable switch on the control handle. Slowly move the control handle in the direction indicated by the blue arrow.
Machines equipped with foot switch: Press and hold the foot switch and press and hold the function enable switch on the control handle at the same time.
●Result: The platform should raise. The pothole guards should deploy.
- 27 Release the control handle.
●Result: The platform should stop raising.
- 28 Press and hold the function enable switch on the control handle. Slowly move the control handle in the direction indicated by the yellow arrow.
●Result: The platform should lower.

Inspections

Test the Steering

Note: When performing the steer and drive function tests, stand in the platform facing the steer end of the machine.

32 Press the drive function button.



33 Press and hold the function enable switch on the control handle.

34 Press the thumb rocker switch on top of the control handle in the direction indicated by the blue triangle on the control panel.

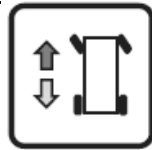
- Result: The steer wheels should turn in the direction indicated by the blue triangle.

35 Press the thumb rocker switch on top of the control handle in the direction indicated by the yellow triangle, on the control panel.

- Result: The steer wheels should turn in the direction indicated by the yellow triangle.

Test Drive and Braking

36 Press the drive function button.



37 Press and hold the function enable switch on the control handle.

Machines equipped with foot switch: Press and hold the foot switch and press and hold the function enable switch on the control handle at the same time.

38 Slowly move the control handle in the direction indicated by the blue arrow on the control panel until the machine begins to move, then return the control handle to the center position.

- Result: The machine should move in the direction that the blue arrow points on the control panel, then come to an abrupt stop when the control handle is returned to the center position.

39 Slowly move the control handle in the direction indicated by the yellow arrow on the control panel until the machine begins to move, then return the control handle to the center position.

Inspections

- Result: The machine should move in the direction that the yellow arrow points on the control panel, then come to an abrupt stop when the control handle is returned to the center position.

Note: The brakes must be able to hold the machine on any slope it is able to climb.

Test the Tilt Sensor Operation

Note: Perform this test from the ground with the platform controller. Do not stand in the platform.

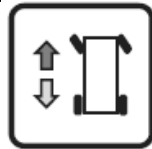
40 Fully lower the platform.

41 Place a 2x4 or similar piece of wood under both wheels on one side and drive the machine up onto them.

42 Raise the platform to 10% ~ 15% of the total lifting stroke.

- Result: The platform should stop. The tilt alarm should sound and the lights should flash.

43 Press the drive function button.



44 Press and hold the function enable switch on the control handle.

45 Move the control handle in the direction indicated by the blue arrow, then move the control handle in the direction indicated by the yellow arrow.

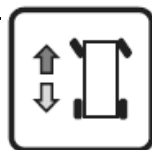
- Result: The drive function should not work in either direction.

46 Lower the platform and remove both pieces of wood.

Test Elevated Drive Speed

47 Raise the platform to 10% ~ 15% of the total lifting stroke.

48 Press the drive function button.



49 Press and hold the function enable switch on the control handle. Slowly move the control handle to full drive position.

- Result: The maximum achievable drive speed with the platform raised should not exceed 0.5mph / 22 cm/s.

If the drive speed with the platform raised exceeds 0.5mph / 22 cm/s, immediately tag and remove the machine from service.

Inspections

Test the Pothole Guards

Note: The pothole guards should automatically deploy when the platform is raised. The pothole guards activate limit switches that allow the machine to continue to function. If the pothole guards do not deploy, an alarm sounds and the machine will not drive or steer.

50 Raise the platform.

- Result: When the platform is raised to 10% ~ 15% of the total lifting stroke, the pothole guards should deploy.

51 Press on the pothole guards on one side, and then the other.

52 Lower the platform

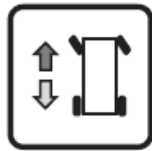
- Result: The pothole guards should return to the stowed position.

53 Place a 2x4 or similar piece of wood under a pothole guard.

54 Raise the platform.

- Result: Before the platform is raised to 10% ~ 15% of the total lifting stroke, the lights should flash and an alarm should sound.

55 Press the drive function button.

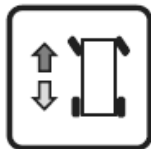


56 Press and hold the function enable switch on the control handle.

57 Slowly move the control handle in the direction indicated by the blue arrow, then in the direction indicated by the yellow arrow.

- Result: The machine should not move forward or backward.

58 Press the drive function button



59 Press and hold the function enable switch on the control handle.

60 Press the thumb rocker switch on top of the control handle in the direction indicated by the blue and yellow triangles on the control panel.

- Result: The steer wheels should not turn left or right.

61 Lower the platform.

62 Remove the 2x4 or similar piece of wood.

Inspections



Do Not Operate Unless:

- ☒ You learn and practice the principles of safe machine operation contained in this operator's manual.
 - 1 Avoid hazardous situations.
 - 2 Always perform a pre-operation inspection.
 - 3 Always perform function tests prior to use.
 - 4 Inspect the workplace.
- Know and understand the workplace inspection before going on to the next section.
- 5 Only use the machine as it was intended.

Workplace Inspection Fundamentals

The workplace inspection helps the operator determine if the workplace is suitable for safe machine operation. It should be performed by the operator prior to moving the machine to the workplace.

It is the operator's responsibility to read and remember the workplace hazards, then watch for and avoid them while moving, setting up and operating the machine.

Workplace Inspection Checklist

Be aware of and avoid the following hazardous situations:

- 1 drop-offs or holes
- 2 bumps, floor obstructions or debris
- 3 sloped surfaces
- 4 unstable or slippery surfaces
- 5 overhead obstructions and high voltage conductors
- 6 hazardous locations
- 7 inadequate surface support to withstand all load forces imposed by the machine
- 8 wind and weather conditions
- 9 the presence of unauthorized personnel
- 10 other possible unsafe conditions

Inspections

Use the pictures on the next page to verify that all decals are legible and in place.

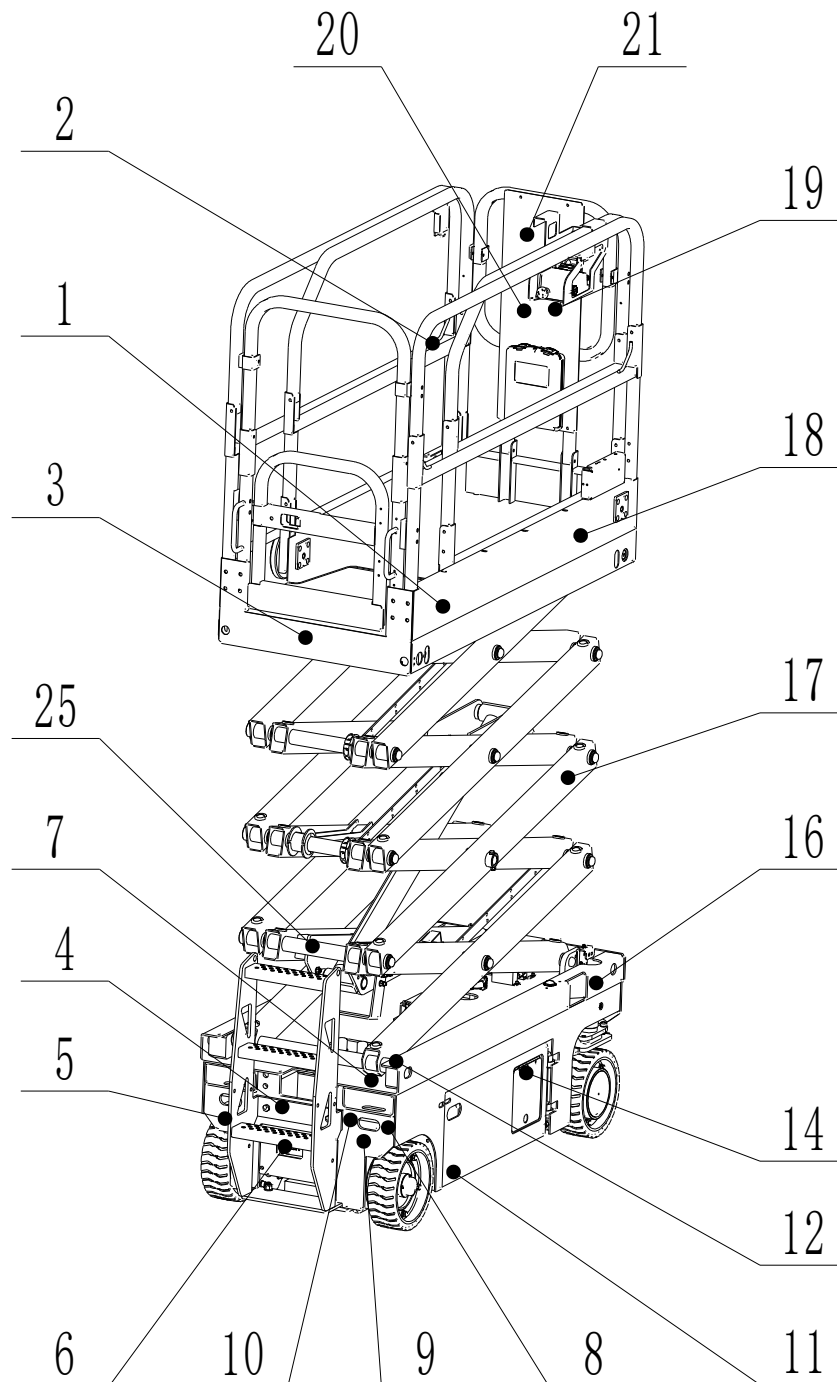
Below is a numerical list with quantities and descriptions. POONHBBGH

Part	Decal number	Decal Description	Qty
1	605547020001	Product model label(be confined only to SC08HC)	2
	606047020001	Product model label(be confined only to SC08EC)	
	602047020098	Product model label(be confined only to lithium battery)	
2	941200300006	Safety belt label	4
3	605547020002	Platform warning label 2	1
4	602047020046	Brake release label	1
5	602047020039	Anti collision label	2
6	602047020042	Charging indication label	1
7	941200300007	Forklift truck transportation label	2
8	941200300010	Traction mark	4
9	608047020008	Brake release button warning label	1
10	602047020025	Lifting sign	4
11	602047020005	Chassis operation warning label	2
12	602047020027	Forward backward sign	2
14	605547020020	Chassis operation label(only for hydraulic drive)	1
	606047020021	Chassis operation label(only for electric drive)	1
15	941200100030	Leg warning label	2
16	602047020024	Manual drop device	1
17	602047020031	Anti pinch hand warning label	4
19	602047020015	Operation warning label 2	1
20	605547020004	Platform warning label	1
21	602047020014	Operation warning label	1
22	602047020040	Pressure warning label (1)	1
23	602047020006	CE label	1
24	602047020010	IPAF label	1
25	602047020009	Scissors warning label	1

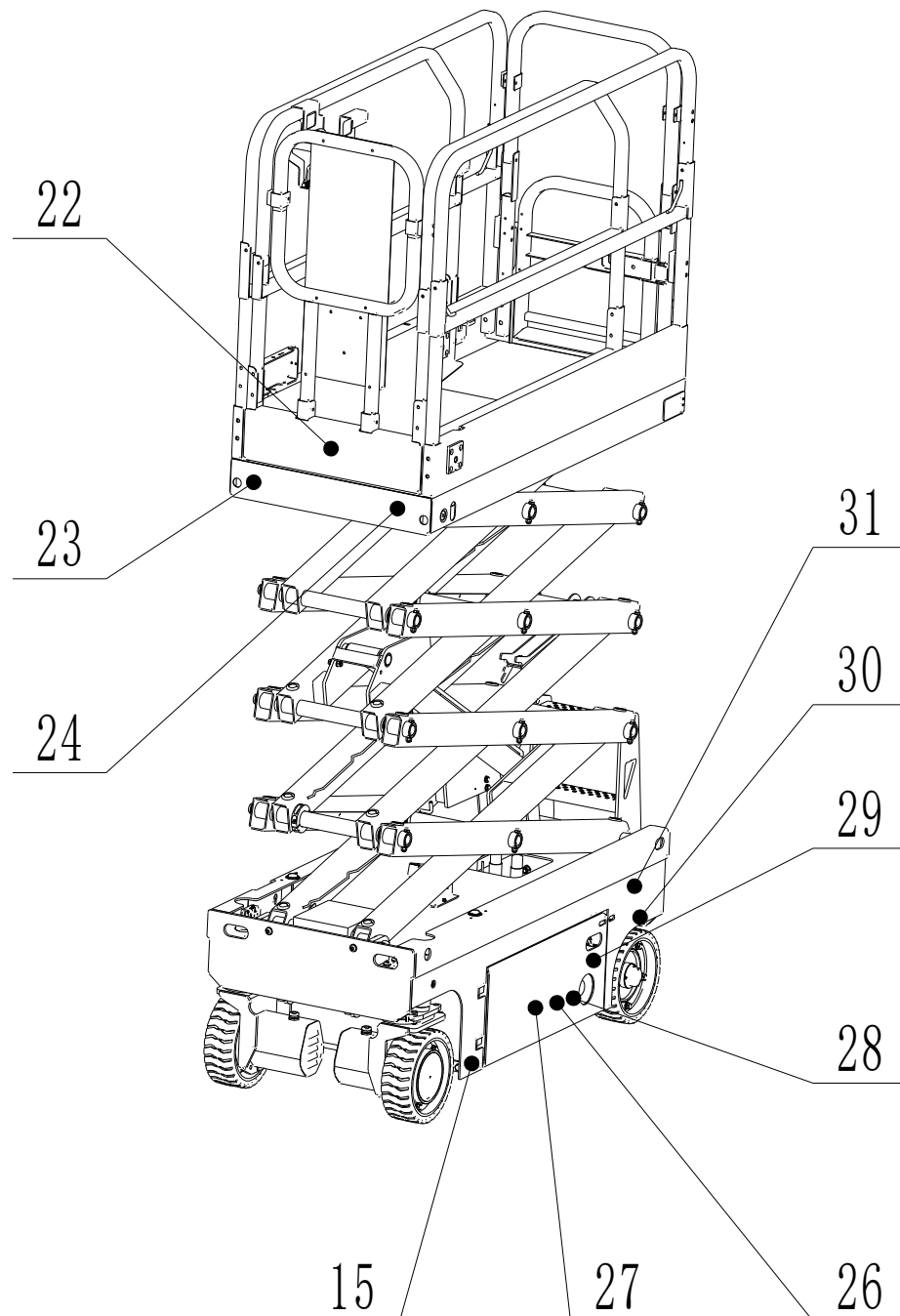
Inspections

26	602047020044	Battery replacement label	1
27	941200100029	Battery maintenance warning label	1
28	602047020022	Emergency stop switch	1
29	602047020016	Chassis lock tips	2
30	605547020007	Maximum load bearing mark	4
31	602047520004	Nameplate	1

Inspections



Inspections



Specifications

SC08HC/SC08HC-Li

Save working load	230kg
Extended platform save working load	113kg
Maximum number of working people (indoor)	2
Maximum number of working people (outdoor)	1
Maximum working height(A) (indoor)	7.8m
Maximum platform height(B) (indoor)	5.8m
Maximum working height(A) (outdoor)	6.5m
Maximum platform height(B) (outdoor)	4.5m
Vehicle length(C)	1.885m
Vehicle width(D)	0.76m
Vehicle height (fence not folded) (E)	2.18m
Vehicle height (fence folding)	1.78m
Platform dimension(length×width F)	1.67x0.74m
Platform extension dimension(G)	0.9m
Minimum ground clearance (collapsed state)	0.07m
Minimum ground clearance (Lifting state)	0.015m
Wheelbase	1.37m
Minimum radius of rotation	1.75m
Lifting motor	24V DC/3.3kw
Driving motor	/
Machine travel speed (collapsed state)	≥3.8km/h
Machine travel speed (Lifting state)	≥0.8km/h
Lifting/Lower speed	20/32sec
Battery	24V225Ah/20HR
Lithium battery	25.6V/125Ah
Maintenance-free battery	24V200Ah/3HR
Charger	24V/30A
Max climb capability	25%
Maximum allowable working angel	1.5° /3°
Wheel	Φ 305x100mm
Vehicle weight	1550kg
Maximum working pressure	180bar
Airborne noise emissions	
Sound pressure level at ground workstation	<70dBA
Sound pressure level at platform workstation	<70dBA
Ground bearing information	
Maximum wheel load	700kg
Local tire pressure	9.5kg/cm ² 932.4kPa
Occupation pressure	1305.6kg/m ² 12.8kPa

Specifications

SC08EC/SC08EC-Li

Save working load	230kg
Extended platform save working load	113kg
Maximum number of working people (indoor)	2
Maximum number of working people (outdoor)	1
Maximum working height(A) (indoor)	7.8m
Maximum platform height(B) (indoor)	5.8m
Maximum working height(A) (outdoor)	6.5m
Maximum platform height(B) (outdoor)	4.5m
Vehicle length(C)	1.885m
Vehicle width(D)	0.76m
Vehicle height (fence not folded) (E)	2.18m
Vehicle height (fence folding)	1.78m
Platform dimension(length×width F)	1.67x0.74m
Platform extension dimension(G)	0.9m
Minimum ground clearance (collapsed state)	0.07m
Minimum ground clearance (Lifting state)	0.015m
Wheelbase	1.37m
Minimum radius of rotation (in/out)	1.75m
Lifting motor	24V DC/2.0kw
Driving motor	2x24V DC/0.75kw
Machine travel speed (collapsed state)	≥4.5km/h
Machine travel speed (Lifting state)	≥0.8km/h
Lifting/Lower speed	23/32sec
Battery	24V225Ah/20HR
Lithium battery	25.6V/125Ah
Maintenance-free battery	24V200Ah/3HR
Charger	24V/30A
Max climb capability	25%
Maximum allowable working angel	1.5° /3°
Wheel	φ 305x100mm
Vehicle weight	1550kg
Maximum working pressure	180bar
Airborne noise emissions	
Sound pressure level at ground workstation	<70dBA
Sound pressure level at platform workstation	<70dBA
Ground bearing information	
Maximum wheel load	700kg
Local tire pressure	9.4kg/cm ²
	921.2kPa
Occupation pressure	1289.9kg/m ²
	12.6kPa

Operating Instructions

Do Not Operate Unless:

- ☒ You learn and practice the principles of safe machine operation contained in this operator's manual.
 - 1 Avoid hazardous situations.
 - 2 Always perform a pre-operation inspection.
 - 3 Always perform function tests prior to use.
 - 4 Inspect the workplace.
 - 5 Only use the machine as it was intended.

Fundamentals

The Operating Instructions section provides instructions for each aspect of machine operation. It is the operator's responsibility to follow all the safety rules and instructions in the operator's, safety and responsibilities manuals.

Using the machine for anything other than lifting personnel, along with their tools and materials, to an aerial work site is unsafe and dangerous.

Only trained and authorized personnel should be permitted to operate a machine. If more than one operator is expected to use a machine at different times in the same work shift, they must all be qualified operators and are all expected to follow all safety rules and instructions in the operator's, safety and responsibilities manuals. That means every new operator should perform a pre-operation inspection, function tests, and a workplace inspection before using the machine.

Operating Instructions

Emergency Stop

Push in the red Emergency Stop button to the off position at the ground controls or the platform controls to stop all functions. Repair any function that operates when either red Emergency Stop button is pushed in.

Emergency Lowering

Pull the emergency lowering knob to lower the platform.

Operation from Ground

- 1 Be sure the battery pack is connected before operating the machine.
- 2 Turn the key switch to ground control.
- 3 Pull out both ground and platform red Emergency Stop buttons to the on position.

To Position Platform

- 1 At the control panel, press and hold the enable button.
- 2 Press the platform up or down button.

Drive and steer functions are not available from the ground controls.

Operation from Platform

- 1 Be sure the battery pack is connected before operating the machine.
- 2 Turn the key switch to platform control.
- 3 Pull out both ground and platform red Emergency Stop buttons to the on position.

To Position Platform

- 1 Press the lift function button. On the LCD screen, a circle below the lift function symbol will turn on.
- 2 Press and hold the function enable switch on the control handle.
- 3 Machines equipped with foot switch: Press and hold the foot switch and press and hold the function enable switch on the control handle at the same time.
- 4 Move the control handle according to the markings on the control panel.

Operating Instructions

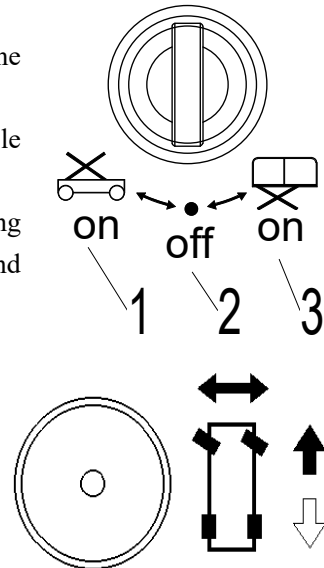
To Steer

- 1 On the console of the workbench, press the drive or steering button, the button LED light up, said the machine is in the driving and steering state.
- 2 To make the device shift, should be according to the joystick handle by thumb operation rocker switch, right to turn right, left to turn left. When the switch is released, the switch will return to middle of the closed position, the wheel will remain in the previously selected position. To allow the wheel to return to the middle position, the switch must be moved in the opposite direction until the wheel is in the middle.



To Drive

- 1 Rotate the key switch on the console in the (3) direction on the ground console.
- 2 The position of the emergency stop switch on the working table and the ground control console is set to the “open” position.
- 3 On the console of the workbench, press the drive or steering button, the button LED light up, said the machine is in the driving and steering state.
- 4 Press the joystick function enable switch of the front, and the lever can be moved forward, after the move can reverse. Drive system according to the proportion of work, to improve the speed of running, should be the steering lever from the middle position towards the driving direction. Release the function enable switch or return the joystick to the middle position to allow the machine to stop moving.



Use the color-coded direction arrows on the platform controls and on the platform to identify the direction the machine will travel.

Machine travel speed is restricted when the platform is raised.

Battery condition will affect machine performance. Machine drive speed and function speed will drop when the battery level indicator is flashing.

Driving speed selection

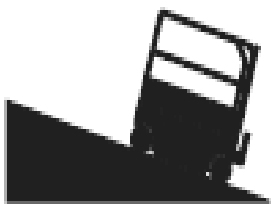
The drive controller can operate in two different driving speed modes. When the drive speed select button light up, the slow speed mode is in the active state. When the drive speed select button go out, the fast speed mode is in the active state. Press the drive speed select button to select the desired drive speed.

Operating Instructions

Driving on a slope

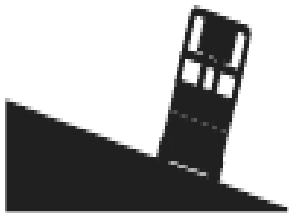
Determine the slope and side slope ratings for the machine and determine the slope grade.

Maximum slope rating, stowed position:



25% 14°

Maximum side slope rating, stowed position:



25% 14°

Note: Slope rating is subject to ground conditions and adequate traction.
Press the drive speed button to the fast drive speed mode.

Operating Instructions

To determine the slope grade:

Measure the slope with a digital inclinometer or use the following procedure.

You will need:

1. carpenter's level
2. straight piece of wood, at least 3feet/1 m long
3. tape measure

Lay the piece of wood on the slope.

At the downhill end, lay the level on the top edge of the piece of wood and lift the end until the piece of wood is level.

While holding the piece of wood level, measure the vertical distance from the bottom of the piece of wood to the ground.

Divide the tape measure distance (rise) by the length of the piece of wood (run) and multiply by 100.

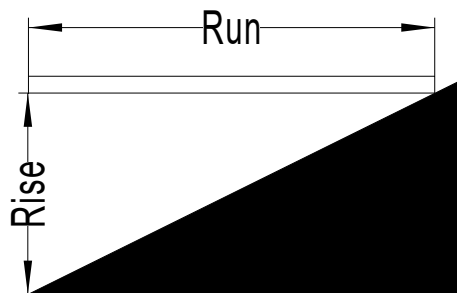
Example:

Piece of wood = 12 feet/3.6 m

Run = 12 feet/3.6 m

Rise = 1 feet/0.3 m

$(1 \text{ feet}/0.3 \text{ m}) / (12 \text{ feet}/3.6 \text{ m}) = 0.083 \times 100 = 8.3\% \text{ grade}$



If the slope exceeds the maximum uphill, downhill or side slope rating, then the machine must be winched or transported up or down the slope. See Transport and Lifting section.

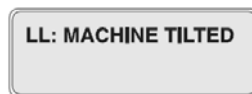
Operating Instructions

Operational indicator codes

If the platform controls LED or ground controls LCD diagnostic readout displays an operational indicator code such as LL, the fault condition must be repaired or removed before resuming machine operation. Push in and pull out the red Emergency Stop button to reset the system.



LED Readout



LCD Readout

For further information, please consult the schedule 1.

Platform Overload

If the platform controls LED diagnostic readout displays a flashing OL and the ground controls LCD diagnostic readout displays OL:

Platform Overloaded, the platform is overloaded and no functions will operate. An alarm will sound.

- 1 Push in the Red Emergency stop button to the off position.
- 2 Remove weight from the platform.
- 3 Pull out the Red Emergency Stop button to the on position.



LED Readout



LCD Readout

Operating Instructions

Overload Recovery

If the ground controls LCD diagnostic readout displays Overload Recovery, the emergency lowering system has been used while the platform was overloaded. For information on how to reset this message, please consult the appropriate Service Manual.

Operation from Ground with Controller

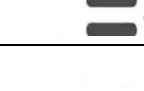
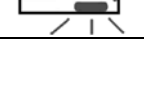
Maintain safe distances between the operator, machine and fixed objects.

Be aware of the direction the machine will travel when using the controller.

Battery Level Indicator

Use the LED diagnostic readout to determine the battery level.

Note: When a blinking LO code appears on the platform controls LED display, the machine must be taken out of service and charged, otherwise all machine functions will be disabled.

Platform display	Quantity of electricity	Description
	90-100	Electricity is full
	70	Residual quantity of electricity
	50	Residual quantity of electricity
	30	Residual quantity of electricity
	20	Must charge
	10	Power is very low, the machine into the low speed

Operating Instructions

How to Use the Safety Arm

- 1 Raise the platform approximately 8 feet/2.4 m from the ground.
- 2 Rotate the safety arm away from the machine and let it hang down.
- 3 Lower the platform until the safety arm rests securely on the link. Keep clear of the safety arm when lowering the platform.

How to Fold Down the Guardrails

The platform railing system consists of the fold down rail sections for the extension deck and the main deck. All sections are held in place by wire lock pins.

- 1 Fully lower the platform and retract the platform extension.
- 2 Remove the platform controls.
- 3 From inside the platform, remove the two front wire lock pins.
- 4 Fold down the front rail assembly. Keep hands clear of pinch points.
- 5 Replace the two removed pins back into each side rail bracket.
- 6 Fold down each side rail assembly. Keep hands clear of pinch points.
- 7 At the rear of the main deck, remove the two wire lock pins.
- 8 Carefully open the gate and move to the ground.
- 9 Fold down the rear gate and entry side rails as one unit. Keep hands clear of pinch points.
- 10 Fold down the left and right side rails. Keep hands clear of pinch points.
- 11 Replace the two removed pins back into each side rail bracket.

How to Raise the Guardrails

Follow the fold down instructions but in reverse order, ensuring all lock pins are in place and installed properly.

After Each Use

- 1 Select a safe parking location—firm level surface, clear of obstruction and traffic.
- 2 Lower the platform.
- 3 Turn the key switch to the off position and remove the key to secure from unauthorized use.
- 4 Charge the batteries.

Operating Instructions

Battery and Charger Instructions

Observe and Obey:

- Do not use an external charger or booster battery.
- Charge the battery in a well-ventilated area.
- Use proper AC input voltage for charging as indicated on the charger.
- Use only manufacturer authorized battery and charger.

To Charge Battery

- 1 Be sure the batteries are connected before charging the batteries.
- 2 Open the battery compartment. The compartment should remain open for the entire charging cycle.

Maintenance-free batteries

- 1 Connect the battery charger to a grounded AC circuit.
- 2 The charger will indicate when the battery is fully charged.

Standard Batteries

- 1 Remove the battery vent caps and check the battery acid level. If necessary, add only enough distilled water to cover the plates. Do not overfill prior to the charge cycle.
- 2 Replace the battery vent caps.
- 3 Connect the battery charger to a grounded AC circuit.
- 4 The charger will indicate when the battery is fully charged.
- 5 Check the battery acid level when the charging cycle is complete. Replenish with distilled water to the bottom of the fill tube. Do not overfill.

Dry Battery Filling and Charging Instructions

- 1 Remove the battery vent caps and permanently remove the plastic seal from the battery vent openings.
- 2 Fill each cell with battery acid (electrolyte) until the level is sufficient to cover the plates.
Do not fill to maximum level until the battery charge cycle is complete. Overfilling can cause the battery acid to overflow during charging. Neutralize battery acid spills with baking soda and water.
- 3 Install the battery vent caps.
- 4 Charge the battery.
- 5 Check the battery acid level when the charging cycle is complete. Replenish with distilled water to the bottom of the fill tube. Do not overfill.

Transport and Lifting Instructions

Observe and Obey:

Manufacturer provides this securement information as a recommendation. Drivers are solely responsible for making sure machines are properly secured and the correct trailer is selected pursuant to US Department of Transportation regulations, other localized regulations, and their company policy.

Customers needing to containerize any lift or product should source a qualified freight forwarder with expertise in preparing, loading and securing construction and lifting equipment for international shipment.

Only qualified aerial lift operators should move the machine on or off the truck.

The transport vehicle must be parked on a level surface.

The transport vehicle must be secured to prevent rolling while the machine is being loaded.

Be sure the vehicle capacity, loading surfaces and chains or straps are sufficient to withstand the machine weight. Our lifts are very heavy relative to their size. See the serial label for the machine weight.

The machine must be on a level surface or secured before releasing the brakes.

Do not allow the rails to fall when the snap pins are removed. Maintain a firm grasp on the rails when the rails are lowered.

Do not drive the machine on a slope that exceeds the uphill, downhill or side slope rating. See Driving on a Slope in the Operating Instructions section.

If the slope of the transport vehicle bed exceeds the maximum slope rating, the machine must be loaded and unloaded using a winch as described in the brake release operation.

Transport and Lifting Instructions

Brake Release Operation

For hydraulic driven products (SC08HC/SC08HC-Li)

- 1 Chock the wheels to prevent the machine from rolling.
- 2 Be sure the winch line is properly secured to the drive chassis tie points and the path is clear of all obstructions.
- 3 Push in the black brake release knob to open the brake valve.
- 3 Keep pushing the red brake release pump knob until no further advance is possible.

For motor driven products (SC08EC/SC08EC-Li)

- 1 Chock the wheels to prevent the machine from rolling.
- 2 Pull out the red Emergency Stop button at both the ground and platform controls to the on position.
- 3 Need to set up the ECU (please contact the dealer or manufacturer's after-sales service).

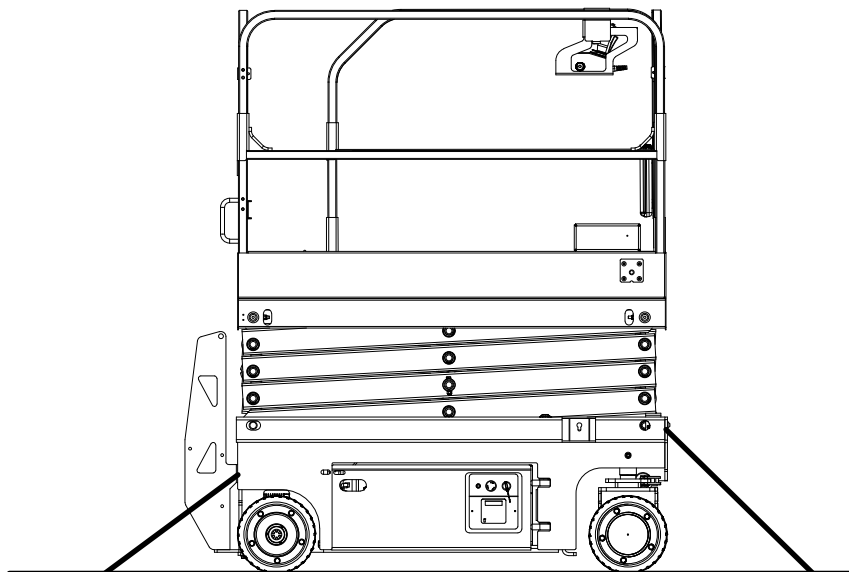
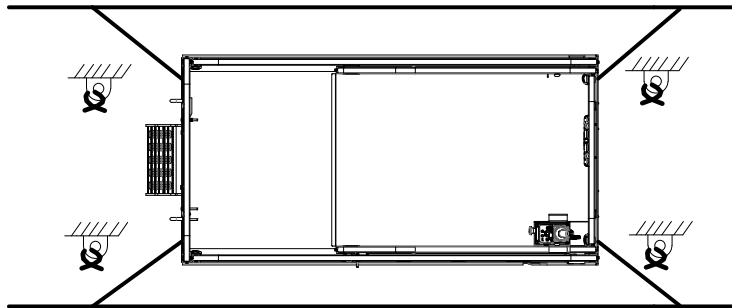
Towing the hydraulic driven machine is not recommended. If the machine must be towed, do not exceed 2.2 mph / 3.5km/h.

Towing the motor driven machine is not recommended. If the machine must be towed, do not exceed 2.8 mph / 4.5km/h.

Transport and Lifting Instructions

Securing to Truck or Trailer for Transit

- 1 Always use the extension deck lock when the machine is transported.
- 2 Turn the key switch to the off position and remove the key before transporting.
- 3 Inspect the entire machine for loose or unsecured items.
- 4 Use chains or straps of ample load capacity.
- 5 Use a minimum of 2 chains or straps.
- 6 Adjust the rigging to prevent damage to the chains.



Transport and Lifting Instructions

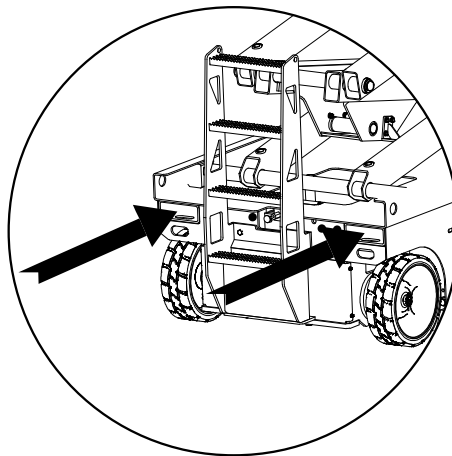


Observe and Obey:

- Only qualified riggers should rig and lift the machine.
- Only qualified forklift operators should lift the machine with a forklift.
- Be sure the crane capacity, loading surfaces and straps or lines are sufficient to withstand the machine weight. See the serial label for the machine weight.

Lifting the Machine with a Forklift

- ✓ Be sure the extension deck, controls and component trays are secure. Remove all loose items on the machine.
- ✓ Fully lower the platform. The platform must remain lowered during all loading and transport procedures.
- ✓ Use the forklift pockets located on both sides of the ladder.



- ✓ Position the forklift forks in position with the forklift pockets.
- ✓ Drive forward to the full extent of the forks.
- ✓ Raise the machine 6feet/15cm and then tilt the forks back slightly to keep the machine secure.
- ✓ Lifting the machine from the side can result in component damage.

NOTICE

Lifting the machine from the side can result in component damage.

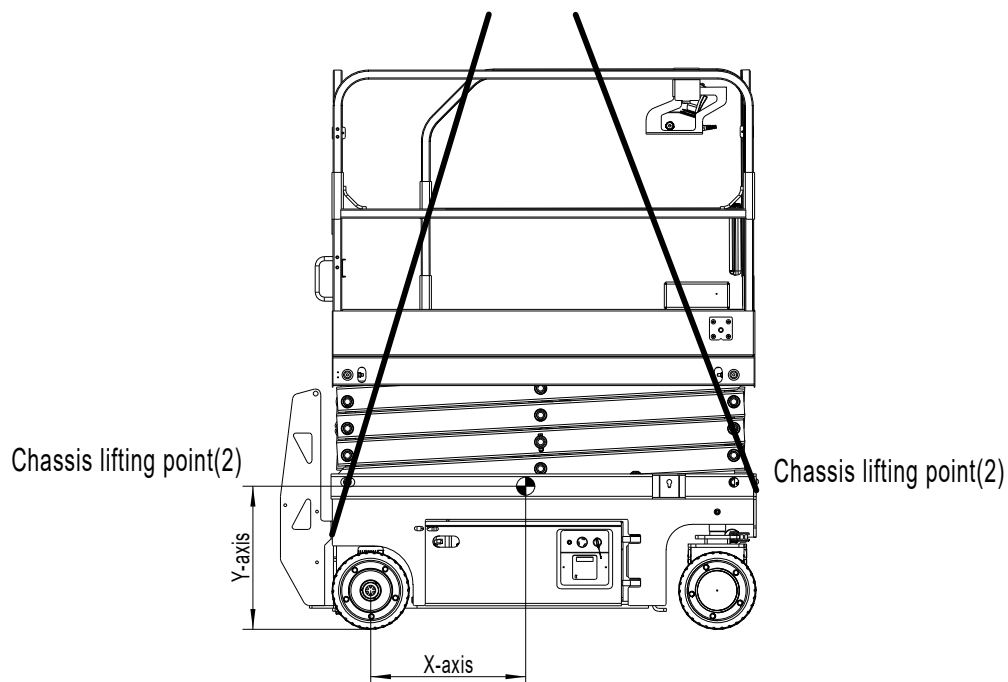
Transport and Lifting Instructions

Lifting Instructions

- 1 Fully lower the platform. Be sure the extension deck, controls and component trays are secure. Remove all loose items on the machine.
- 2 Determine the center of gravity of your machine using the table and the picture on this page.
- 3 Attach the rigging only to the designated lifting points on the machine. There are two 1 feet/2.5 cm holes on the front of the machine and two holes in the ladder for lifting.
- 4 Adjust the rigging to prevent damage to the machine and to keep the machine level.

Center of Gravity Table

Model	X Axis	Y Axis
SC08HC/SC08HC-Li	646.20mm	573.57mm
SC08EC/SC08EC-Li	660.59mm	564.42mm



Maintenance



Observe and Obey:

- Only routine maintenance items specified in this manual shall be performed by the operator.
- Scheduled maintenance inspections shall be completed by qualified service technicians, according to the manufacturer's specifications and the requirements specified in the responsibilities manual.

Maintenance Symbols Legend

NOTICE The following symbols have been used in this manual to help communicate the intent of the instructions. When one or more of the symbols appear at the beginning of a maintenance procedure, it conveys the meaning below.



Indicates that tools will be required to perform this procedure.



Indicates that new parts will be required to perform this procedure.



Indicates that dealer service will be required to perform this procedure.

Pre-delivery Preparation Report

- 1 The pre-delivery preparation report contains checklists for each type of scheduled inspection.
- 2 Make copies for each inspection. Store completed forms as required.

Maintenance

Maintenance Schedule

A daily,quarterly,half yearly,every year and every two years and other five kinds of maintenance and inspection according to schedule.Product maintenance plan and pre delivery preparation report is divided into ABCDE five sub items.See the following table for each check.

Inspection	Checklist
Daily or every 8 hours	A
Quarterly or every 250 hours	A+B
Semi-annually or every 500 hours	A+B+C
Annually or every 1000 hours	A+B+C+D
Two-year or every 2000 hours	A+B+C+D+E

Maintenance Inspection Report

Maintenance and inspection reports include all type of inspection items.

Prepare the inspection for each inspection.At least 4 years after completion of the inspection,or in accordance with the law and regulations issued by the employer,the workplace and the government to implement.

PRE-DELIVERY PREPARATION REPORT

Fundamentals

- 1 It is the responsibility of the dealer to perform the Pre-delivery Preparation.
- 2 The Pre-delivery Preparation is performed prior to each delivery. The inspection is designed to discover if anything is apparently wrong with a machine before it is put into service.
- 3 A damaged or modified machine must never be used. If damage or any variation from factory delivered condition is discovered, the machine must be tagged and removed from service.
- 4 Repairs to the machine may only be made by a qualified service technician, according to the manufacturer's specifications.
- 5 Scheduled maintenance inspections shall be performed by qualified service technicians, according to the manufacturer's specifications and the requirements listed in the responsibilities manual.

Maintenance

Instructions

Use the operator's manual on your machine.

The Pre-delivery Preparation consists of completing the Pre-operation Inspection, the Maintenance items and the Function Tests.

Use this form to record the results. Place a check in the appropriate box after each part is completed. Follow the instructions in the operator's manual.

If any inspection receives an N, remove the machine from service, repair and re-inspect it. After repair, place a check in the R box.

Legend

Y=yes, acceptable

N= no, remove from service

R= repaired

Comments

Pre-delivery Preparation	Y	N	R
Pre-operation inspection completed			
Maintenance items completed			
Function tests completed			

Model

Serial number

Date

Machine owner

Inspected by (print)

Inspector signature

Inspector title

Inspector company

Maintenance

MAINTENANCE INSPECTION REPORT

Model
Serial number
Date
Hour meter
Machine owner
Inspected by (print)
Inspector signature
Inspector title
Inspector company

Instructions

- Make copies of this report to use for each inspection.
- Select the appropriate checklist(s) for the type of inspection(s) to perform.

☐	Daily or every 8 hours	A
☐	Quarterly or every 250 hours	A+B
☐	Semi-annually or every 500 hours	A+B+C
☐	Annually or every 1000 hours	A+B+C+D
☐	Two-year or every 2000 hours	A+B+C+D+E

- Place a check in the appropriate box after each inspection procedure is completed.
- Use the step-by-step procedures in this section to learn how to perform these inspections.
- If any inspection receives an "N," tag and remove the machine from service, repair and re-inspect it. After repair, place a check in the "R" box.

Legend

Y = yes, acceptable
N = no, remove from service
R = repaired

Maintenance

Checklist A	Y	N	R
A-1 Inspect the manuals and decals			
A-2 Pre-operation inspection			
A-3 Inspect the batteries			
A-4 Inspect the hydraulic oil level			
A-5 Function tests			
Perform after 40 hours:			
A-6 30-day service			
Perform after 100 hours:			
A-7 Grease steer yokes			

Checklist B	Y	N	R
B-1 Batteries			
B-2 Electrical wiring			
B-3 Tires and wheels			
B-4 Emergency stop			
B-5 Key switch			
B-6 Horn			
B-7 Drive brakes			
B-8 Drive speed-stowed			
B-9 Drive speed-raised			
B-10 Drive speed-slow			
B-11 Hydraulic oil analysis			
B-12 Tank venting system			
B-13 Chassis tray components			
B-14 Test down limit switch and pothole protection switches			
B-15 Test up limit switch			

Maintenance

Checklist C		Y	N	R
C-1	Platform overload system			
C-2	Replace hydraulic oil tank vent pipe			
Checklist D		Y	N	R
D-1	Check scissor arm wear resistant slide block			
D-2	Replace hydraulic oil return filter			
Checklist E		Y	N	R
E-1	Hydraulic oil			

Maintenance

CHECKLIST A PROCEDURES

A-1

Inspect the Manuals and Decals

Maintaining the operator's and safety manuals in good condition is essential to safe machine operation. Manuals are included with each machine and should be stored in the container provided in the platform. An illegible or missing manual will not provide safety and operational information necessary for a safe operating condition.

In addition, maintaining all of the safety and instructional decals in good condition is mandatory for safe machine operation. Decals alert operators and personnel to the many possible hazards associated with using this machine. They also provide users with operation and maintenance information. An illegible decal will fail to alert personnel of a procedure or hazard and could result in unsafe operating conditions.

- 1 Check to make sure that the operator's and safety manuals are present and complete in the storage container on the platform.
- 2 Examine the pages of each manual to be sure that they are legible and in good condition.
 - ☉ Result: The operator's manual is appropriate for the machine and all manuals are legible and in good condition
 - ☒ Result: The operator's manual is not appropriate for the machine or all manuals are not in good condition or is illegible. Remove the machine from service until the manual is replaced.
- 3 Open the operator's manual to the decals inspection section. Carefully and thoroughly inspect all decals on the machine for legibility and damage.
 - ☉ Result: The machine is equipped with all required decals, and all decals are legible and in good condition.
 - ☒ Result: The machine is not equipped with all required decals, or one or more decals are illegible or in poor condition. Remove the machine from service until the decals are replaced.

Maintenance

- 4 Always return the manuals to the storage container after use.

NOTE: Contact your authorized distributor or manufacturer if replacement manuals or decals are needed

A-2

Perform Pre-operation Inspection

Completing a Pre-operation Inspection is essential to safe machine operation. The Pre-operation Inspection is a visual inspection performed by the operator prior to each work shift. The inspection is designed to discover if anything is apparently wrong with a machine before the operator performs the function tests. The Pre-operation Inspection also serves to determine if routine maintenance procedures are required.

The complete inspection procedure may refer to the “Pre-operation Inspection” section of this manual.

A-3

Inspect the Batteries



Good battery condition is essential to the performance and operation safety. Improper electrolyte level or damaged cables and wiring may cause damage to the parts and produce dangerous conditions.

NOTE: The installation of sealed batteries or maintenance free batteries, do not need to carry out this check.

⚠ WARNING

Electrocution hazard

Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

⚠ WARNING

Bodily injury hazard

Batteries contain acid. Avoid spilling or contacting battery acid. Neutralize battery acid spills with baking soda and water.

Maintenance

NOTE: The following checks to be carried out in the case of sufficient battery power.

- 1 Wear protective clothing and wear protective glasses.
- 2 Ensure that the battery cable is firmly wired and not subject to corrosion.
- 3 Ensure the stability of the battery locking lever.
- 4 Take off the battery ventilation cover.
- 5 Check battery electrolyte level. If required, distilled water is added from the bottom of the storage battery. Do not add excess.
- 6 Put on the ventilation cover.

A-4

Inspect the Hydraulic Oil Level



Maintaining the hydraulic oil at the proper level is essential to machine operation. Improper hydraulic oil levels can damage hydraulic components. Daily checks allow the inspector to identify changes in oil level that might indicate the presence of hydraulic system problems.

NOTICE

The platform is in the implementation of this program under the collapsed state.

- 1 The level of visual inspection in the side of the hydraulic oil tank.
- ⊙ Result: Hydraulic oil should be placed at the mark of the oil tank.
- 2 On the need to refuel. Do not add excess.

Hydraulic oil specifications:

L-HL32 :For example, Northern China, Northern Europe and Russian; L-HM 46: For example, South China and Southeast Asia. Special military and other requirements to replace the hydraulic oil.

Maintenance

A-5

Perform Function Tests

Completing the function tests is essential to safe machine operation. Function tests are designed to discover any malfunctions before the machine is put into service. A malfunctioning machine must never be used. If malfunctions are discovered, the machine must be tagged and removed from service.

The complete inspection procedure may refer to the “Function Tests” section of this manual.

A-6

Perform 30-Day Service



The 30-day maintenance procedure is a onetime procedure to be performed after the first 30 days or 40 hours of usage. After this interval, refer to the maintenance tables for continued scheduled maintenance.

Perform the following maintenance procedures:

- B-3 Tires and wheels
- D-2 Replace the hydraulic oil return filter

A-7

Grease the Steer Yokes



This procedure be performed every 100 hours of operation.

Regular application of lubrication to the steer yokes is essential to good machine performance and service life. Continued use of an insufficiently greased steer yoke will result in component damage.

Maintenance

- 1 Open the lid of the steer yokes.
- 2 At the top of the steer yokes, find the hole in the filling grease.
- 3 Fill in the steer yokes with enough grease until the grease is covered with a bearing.
- 4 Put back the lid.
- 5 Repeat the procedure for other steer yokes.

Grease specification

Universal grease

Maintenance

CHECKLIST B PROCEDURES

B-1

Inspect the Batteries



This procedure be performed every 250 hours or quarterly, whichever comes first.

Proper battery condition is essential to good machine performance and operational safety. Improper fluid levels or damaged cables and connections can result in component damage and hazardous conditions.

⚠ WARNING

Electrocution hazard.

Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

⚠ WARNING

Bodily injury hazard.

Batteries contain acid. Avoid spilling or contacting battery acid. Neutralize battery acid spills with baking soda and water.

- 1 Put on protective clothing and eye wear.
- 2 Release the battery pack latch and rotate the battery pack out and away from the chassis
- 3 Be sure that the battery cable connections are free of corrosion.

NOTE: Adding terminal protectors and a corrosion preventative sealant will help eliminate corrosion on the battery terminals and cables.

- 4 Be sure that the battery retainers and cable connections are tight.
- 5 Fully charge the batteries. Allow the batteries to rest 24 hours before performing this procedure to allow the battery cells to equalize.

Maintenance

Models without maintenance-free or sealed batteries:

- 6 Remove the battery vent caps and check the specific gravity of each battery cell with a hydrometer. Note the results.
- 7 Check the ambient air temperature and adjust the specific gravity reading for each cell as follows:
 - Add 0.004 to the reading of each cell for every 10° / 5.5° C above 80° F / 26.7° C.
 - Subtract 0.004 from the reading of each cell for every 10° / 5.5° C below 80° F / 26.7° C.

☉ Result: All battery cells display an adjusted specific gravity of 1.277 or higher. The battery is fully charged. Proceed to step 11.

☒ Result: One or more battery cells display a specific gravity of 1.217 or below. Proceed to step 8.

- 8 Perform an equalizing charge OR fully charge the batteries and allow the batteries to rest at least 6 hours.
- 9 Remove the battery vent caps and check the specific gravity of each battery cell with a hydrometer. Note the results.
- 10 Check the ambient air temperature and adjust the specific gravity reading for each cell as follows:
 - Add 0.004 to the reading of each cell for every 10° / 5.5° C above 80° F / 26.7° C.
 - Subtract 0.004 from the reading of each cell for every 10° / 5.5° C below 80° F / 26.7° C.

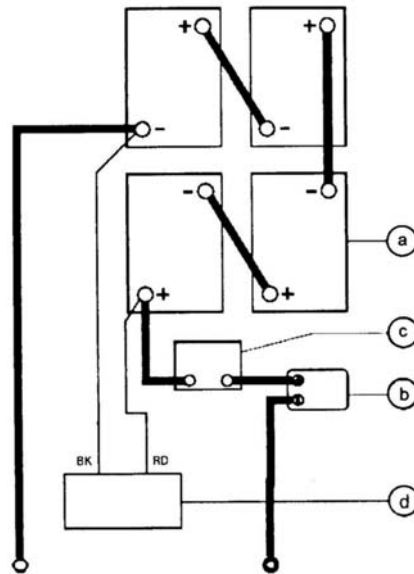
☉ Result: All battery cells display a specific gravity of 1.277 or greater. The battery is fully charged. Proceed to step 11.

☒ Result: The difference in specific gravity readings between cells is greater than 0.1 OR the specific gravity of one or more cells is 1.217 or less. Replace the battery.

- 11 Check the battery acid level. If needed, replenish with distilled water to 1/8 inch / 3 mm below the bottom of the battery fill tube. Do not overfill.

Maintenance

12 Install the vent caps and neutralize any electrolyte that may have spilled.



- a Battery
- b 250A fuse
- c Main power switch
- d Charger

All models:

- 13 Check each battery pack and verify that the batteries are wired correctly.
- 14 Inspect the battery charger plug and pigtail for damage or excessive insulation wear. Replace as required.
- 15 Connect the battery charger to a properly grounded single phase AC power supply of 100-240V 45/65HZ.

☉ Result: The charger should operate and begin charging the batteries.

☐ Result: The charge's alarm sounded and the indicator light flashes, checking to correct the connection of the fuse and the charger. Make sure the charger is running normally, and start charging the battery.

NOTE: For best results, use an extension cord of adequate size with a length no longer than 50 feet / 15m.

Maintenance

NOTE: If you have any further questions regarding the battery charger operation, please contact the Scissor Service Department.

B-2

Inspect the Electrical Wiring



This procedure be performed every 250 hours or quarterly, whichever comes first.

Maintaining electrical wiring in good condition is essential to safe operation and good machine performance. Failure to find and replace burnt, chafed, corroded or pinched wires could result in unsafe operating conditions and may cause component damage.

⚠ WARNING

Electrocution or explosion hazard

Contact with thermal or electrical conductor could result in death or serious injury. Remove all rings, watches and other jewelry.

- 1 Inspect the underside of the chassis for damaged or missing ground strap.
- 2 Inspect the following areas for burnt, chafed, corroded and loose wires:
 - Ground control panel
 - Hydraulic power unit module tray
 - Battery tray
 - Platform controls
- 3 Turn the key switch to ground control and pull out the red Emergency Stop button to the on position at both ground and platform controls
- 4 Raise the platform approximately 8 feet / 2.5 m from the ground.
- 5 Lift safety arm, mobile security arm to fork sleeve middle to rotate to the vertical state.
- 6 Lower the platform until the safety arm fully contact the shaft bushing.

⚠ WARNING

Crushing hazard

Maintenance

Keep hands clear of the safety arm when lowering the platform.

- 7 Inspect the center chassis area and scissor arms for burnt, chafed and pinched cables.
- 8 Inspect the following areas for burnt, chafed, corroded, pinched and loose wires:
 - Scissor arms
 - ECM to platform controls
 - Power to platform wiring
- 9 Inspect the free coating of insulating oil in the following position
 - Connect wiring harness connector between ECU and plane contriller
 - All wire harness connectors for connecting level sensor
- 10 Raise the platform and return the safety arm to the stowed position.
- 11 Lower the platform to the stowed position and turn the machine off.

B-3

Inspect the Tires and Wheels



This procedure be performed every 250 hours or quarterly, whichever comes first.

Maintaining the tires and wheels in good condition is essential to safe operation and good performance. Tire and/or wheel failure could result in a machine tip-over. Component damage may also result if problems are not discovered and repaired in a timely fashion.

- 1 Check the tire surface and sidewalls for cuts, cracks, punctures and unusual wear.
- 2 Check each wheel for damage, bends and cracks.

Maintenance

Suitable for hydraulic driven models

- 3 Remove the cotter pin and check the castle nut for proper torque.

NOTE: Always replace the cotter pin with a new one when removing the castle nut or when checking the torque of the castle nut.

- 4 Install a new cotter pin. Bend the cotter pin to lock in place.

Nut torque	150 lb.ft/203Nm
------------	-----------------

Suitable for electric driven models

3. Check all bolt torque

Bolt torque	70 lb.ft/95Nm
-------------	---------------

B-4

Test the Emergency Stop

This procedure be performed every 250 hours or quarterly, whichever comes first.

A properly functioning Emergency Stop button is essential for safe machine operation. An improperly operating red Emergency Stop button will fail to shut off power and stop all machine functions, resulting in a hazardous situation.

As a safety feature, selecting and operating the ground controls will override the platform controls, except the platform red Emergency Stop button.

- 1 Turn the key switch to ground control and pull out the red Emergency Stop button to the on position at both the ground and platform controls.
- 2 Push in the red Emergency Stop button at the ground controls to the off position.

Maintenance

- ⊙ Result: No machine functions should operate.
- 3 Turn the key switch to platform control and pull out the red Emergency Stop button to the on position at both the ground and platform controls.
- 4 Push down the red Emergency Stop button at the platform controls to the off position.
- ⊙ Result: No machine functions should operate.

NOTE: The red Emergency Stop button at the ground controls will stop all machine operation, even if the key is switched to platform control.

B-5

Test the Key Switch

This procedure be performed every 250 hours or quarterly, whichever comes first.

Proper key switch action and response is essential to safe machine operation. The machine can be operated from the ground or platform controls and the activation of one or the other is accomplished with the key switch. Failure of the key switch to activate the appropriate control panel could cause a hazardous operating situation.

Perform this procedure from the ground using the platform controls. Do not stand in the platform.

- 1 Pull out the red Emergency Stop button to the on position at both the ground and platform controls.
- 2 Turn the key switch to **platform controls**.
- 3 Check the platform up/down function from the **ground controls**.
- ⊙ Result: The machine functions should not operate.
- 4 Turn the key switch to **ground control**.

Maintenance

5 Check the platform up/down function from the **platform controls**.

⊙ Result: The machine functions should not operate.

6 Turn the key switch to the off position.

⊙ Result: The machine functions should not operate.

B-6

Test the Automotive-style Horn

This procedure be performed every 250 hours or quarterly, whichever comes first.

The horn is activated at the platform controls and sounds at the ground as a warning to ground personal. An improperly functioning horn will prevent the operator from alerting ground personal of hazards or unsafe conditions.

1 Turn the key switch to platform control and pull out the red Emergency Stop button to the on position at both the ground and platform controls.

2 Push down the horn button at the platform controls

⊙ Result: The horn should sound.

B-7

Test the Drive Brakes



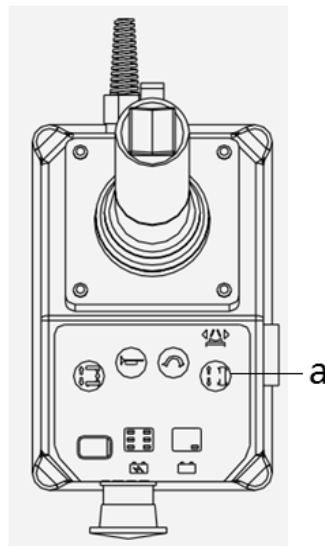
This procedure be performed every 250 hours or quarterly, whichever comes first.

Proper brake action is essential to safe machine operation. The drive brake function should operate smoothly, free of hesitation, jerking and unusual noise. Hydraulically-released individual wheel brakes can appear to operate normally when not fully operational.

Maintenance

Perform this procedure with the machine on a firm, level surface that is free of obstructions. Be sure the platform deck extension deck is fully retracted and the platform is in the stowed position.

- 1 Mark a test line on the ground for reference.
- 2 Turn the key switch to platform control and pull out the red Emergency Stop button to the on position at both the ground and platform controls.
- 3 Lower the platform to the stowed position.
- 4 Press the drive function selection button



a The drive function selection button

- 5 Choose a point on the machine; i.e., contact patch of a tire, as a visual reference for use when crossing the test line.
 - 6 Bring the machine to top drive speed before reaching the test line. Release the drive/steer function enable switch or the joystick when your reference point on the machine crosses the test line.
 - 7 Measure the distance between the test line and your machine reference point.
- ⊙ Result :The machine stops within the specified braking distance.Do not need any action.
- ☐ Result :The machine does not stop at the specified braking distance.

Maintenance

NOTE: The brakes must be able to hold the machine on any slope it is able to climb.

- 8 Replace the brake, from 1 to repeat the above process.

Maximum braking distance

Maximum braking distance	24 in±12in/61cm±30cm
--------------------------	----------------------

B-8

Test the Drive Speed - Platform Stowed



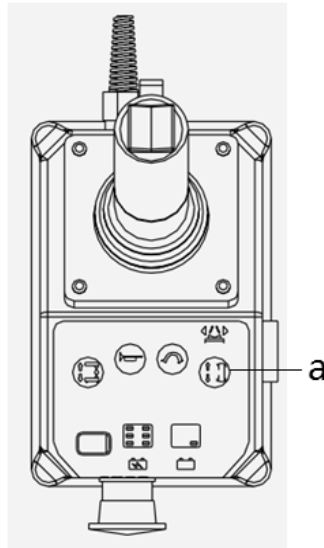
This procedure be performed every 250 hours or quarterly, whichever comes first.

Proper drive functions are essential to safe machine operation. The drive function should respond quickly and smoothly to operator control. Drive performance should also be free of hesitation, jerking and unusual noise over the entire proportionally controlled speed range.

Perform this procedure with the machine on a firm, level surface that is free of obstructions.

- 1 Create start and finish lines by marking two lines on the ground 40 feet / 12.2 m apart.
- 2 Turn the key switch to platform control and pull out the red Emergency Stop button to the on position at both the ground and platform controls.
- 3 Lower the platform to the stowed position.
- 4 Press the drive function selection button

Maintenance



a The drive function selection button

- 5 Choose a point on the machine; i.e., contact patch of a tire, as a visual reference for use when crossing the test line.
- 6 Bring the machine to top drive speed before reaching the start line. Begin timing when the selected reference point on the machine crosses the start line.
- 7 Continue at full speed and note the time when your reference point on the machine passes the finish line. Refer to the *Specifications*.

B-9

Test the Drive Speed - Platform Raised



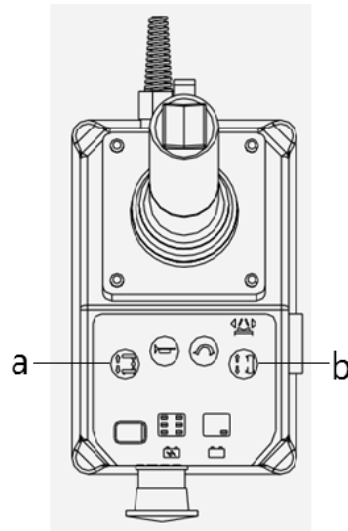
This procedure be performed every 250 hours or quarterly, whichever comes first.

Proper drive functions are essential to safe machine operation. The drive function should respond quickly and smoothly to operator control. Drive performance should also be free of hesitation, jerking and unusual noise over the entire proportionally controlled speed range.

Perform this procedure with the machine on a firm, level surface that is free of obstructions.

Maintenance

- 1 Create start and finish lines by marking two lines on the ground 40 feet / 12.2 m apart.
- 2 Turn the key switch to platform control and pull out the red Emergency Stop button to the on position at both the ground and platform controls.
- 3 Press the platform up button.



a The lift function selection button
b The drive function button

- 4 Press the function enable button
- 5 Raise the platform approximately 7 feet/2 m from the ground.
- 6 Press the drive function selection button.
- 7 Choose a point on the machine; i.e., contact patch of a tire, as a visual reference for use when crossing the start and finish lines.
- 8 Bring the machine to top drive speed before reaching the start line. Begin timing when the selected reference point on the machine crosses the start line.
- 9 Continue at full speed and note the time when your reference point on the machine passes the finish line. Refer to the *Specifications*.

Maintenance

B-10

Test the Drive Speed - Slow

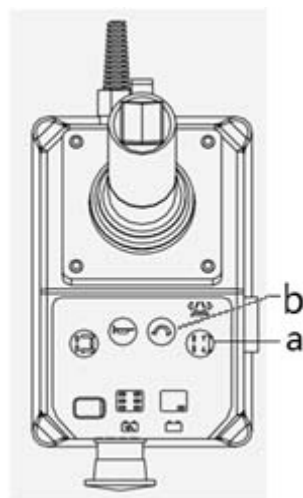


This procedure be performed every 250 hours or quarterly, whichever comes first.

Proper drive functions are essential to safe machine operation. The drive function should respond quickly and smoothly to operator control. Drive performance should also be free of hesitation, jerking and unusual noise over the entire proportionally controlled speed range.

Perform this procedure with the machine on a firm, level surface that is free of obstructions.

- 1 Create start and finish lines by marking two lines on the ground 40 feet / 12.2 m apart.
- 2 Turn the key switch to platform control and pull out the red Emergency Stop button to the on position at both the ground and platform controls.
- 3 Lower the platform to the stowed position.
- 4 Press the drive speed selection button and slow button.



- a The drive function selection button
- b Slow button

Maintenance

- 5 Choose a point on the machine; i.e., contact patch of a tire, as a visual reference for use when crossing the start and finish lines.
- 6 Bring the machine to top drive speed before reaching the start line. Begin timing when the selected reference point on the machine crosses the start line.
- 7 Continue at full speed and note the time when your reference point on the machine passes the finish line. Time is not less than 25 seconds.

B-11

Perform Hydraulic Oil Analysis



This procedure be performed every 250 hours or quarterly, whichever comes first.

Replacement or testing of the hydraulic oil is essential for good machine performance and service life. Dirty oil may cause the machine to perform poorly and continued use may cause component damage. Extremely dirty conditions may require oil changes to be performed more often.

Before replacing the hydraulic oil, the oil may be tested by an oil distributor for specific levels of contamination to verify that changing the oil is necessary.

If the hydraulic oil is not replaced at the two year inspection, test the oil quarterly. Replace the oil when it fails the test. See E-1, *Test or Replace the Hydraulic Oil*.

Maintenance

B-12

Inspect the Hydraulic Tank Cap Venting System



This procedure be performed every 250 hours or quarterly, whichever comes first.

A free-breathing hydraulic tank cap is essential for good machine performance and service life. A dirty or clogged cap may cause the machine to perform poorly. Extremely dirty conditions may require that the cap be inspected more often.

1 Remove the breather cap from the hydraulic tank.

2 Check for proper venting.

☉ Result: Air passes through the breather cap.

☐ Result: If air does not pass through the cap, clean or replace the cap. Proceed to step 3.

NOTE: When checking for positive tank cap venting, air should pass freely through the cap.

3 Using a mild solvent, carefully wash the cap venting system. Dry using low pressure compressed air. Repeat step 2.

4 Install the breather cap onto the hydraulic tank.

B-13

Check the Chassis Tray Latch Components



This procedure be performed every 250 hours or quarterly, whichever comes first.

Maintenance

Maintaining the chassis tray latch components in good condition is essential to good performance and service life. Failure to detect worn out latch components may result in module trays opening unexpectedly, creating an unsafe operating condition.

- 1 Inspect each module tray rotary latch and related components for wear.
- 2 Using light oil, apply a few drops to each of the springs and to the sides of the rotary latch mechanism.

B-14

Test the Down Limit Switch and Pothole Protection Switches



This procedure be performed every 250 hours or quarterly, whichever comes first.

Maintaining the limit switches is essential to safe operation and good machine performance. Operating the machine with a faulty limit switch could result in reduced machine performance and a potentially unsafe operating condition.

Perform this procedure with the machine on a firm, level surface that is free of obstructions.

Down Limit Switch

- 1 Remove the platform controls from the platform.
- 2 Raise the platform about 8 feet / 2.5 m.
- 3 Lift the safety arm, move it to the center of the scissor arm and rotate down to a vertical position.
- 4 Lower the platform until the safety arm fully contact the shaft bushing.



Crushing hazard

Keep hands clear of the safety arm when lowering the platform.

Maintenance

- 5 Turn the key switch to the off position.
- 6 Tag and disconnect the platform control box at the platform.
- 7 Follow the platform control cable down the scissor stack to the alarm bracket on the chassis deck. Tag and disconnect the platform control cable from the ECM cable at the 6-pin Deutsch connector.
- 8 Securely install the platform control box harness plug into the 6-pin Deutsch connector of the ECM cable.
- 9 Disable the down limit switch. Loosen the fastener securing the roller arm to the limit switch, and rotate the roller arm 90 degrees in a downwards direction. Do not activate the switch contacts.
- 10 Turn the key switch to platform control.
- 11 Raise the platform and return the safety arm to the stowed position.
- 12 Working at the platform controls, press the lift function select button. Lower the platform to the stowed position.
 - ⊙ Result:Diagnostic display will display code 18,alarm sound,lifting function should be able to operate.Machine function is normal.
 - ☒ Result:Diagnostic display will not display code 18,alarm does not sound,lifting function should not be able to operate.Limit switch to be replaced.
- 13 Press the drive function select button.Attempt to drive and steer the machine.
 - ⊙ Result:Diagnostic display will display code 18,alarm sound,steering and driving function can not be operated. Machine function is normal.
 - ☒ Result:Diagnostic display will not display code 18,alarm does not sound, and steering and driving function can be operated. Limit switch to be replaced.
- 14 Press the platform up button. Raise the platform approximately 12 inches / 0.3 m.

Maintenance

- ⊙ Result:Diagnostic display will display code 18,alarm sound,and lifting function can be operated. Machine function is normal.
 - ☒ Result:Diagnostic display will not display code 18,alarm does not sound. Limit switch to be replaced.
- 15 Up until the potholes protection device deployment platform.
- ⊙ Result:Diagnostic display will not display code 18,alarm does not sound.Machine function is normal.
 - ☒ Result:Diagnostic display will display code 18,alarm sound. Limit switch to be replaced.
- 16 Raise the platform about 8 feet/2.5m.
- 17 Lift the safety arm, move it to the center of the scissor arm and rotate down to a vertical position.
- 18 Lower the platform until the safety arm fully contact the shaft bushing.



Collision hazard

Keep hands clear of the safety arm when lowering the platform.

- 19 Turn the key switch to the off position.
- 20 Disconnect the platform controls from the ECM cable.
- 21 Securely install the connector of the ECM cable into the platform control cable.
- 22 Connect the connector control platform.
- 23 Safety and correct connection limit switch of two lines.
- 24 Install lower limit switch box.
- 25 Turn the key switch to platform control.
- 26 Raise the platform and return the safety arm to the stowed position.

Maintenance

27 Lower the platform to the stowed position.

Pothole Protection Switches

28 Move the machine to the maximum tilt angle that is allowed by the level of the sensor. The maximum allowable inclination angle see nameplate.

29 Press the lifting function select button, the tilt of the ground up to about 7 feet/2m from the height of the ground.

☉ Result: Diagnostic display will display code LL, alarm sound, the pothole protection device deployment. Machine function is normal.

☒ Result: Diagnostic display will not display code LL, alarm does not sound, the pothole protection device is not started. Adjust or replace the pothole protection switch.

30 Press the drive function select button, trying to drive a machine on a slope.

☉ Result: Diagnostic display will display code LL, alarm sound, the steering and the driving function can not be operated. Machine function is normal.

☒ Result: Diagnostic display will not display code LL, alarm does not sound, the steering and the driving function can be operated. Adjust or replace the pothole protection switch.

31 Lower the platform to the stowed position. Move the machine onto a firm, level surface.

32 Place a wooden block approximately 2 inches / 5 cm tall under the right pothole guard.

33 Press the platform up button and attempt to raise the platform to approximately 8 feet / 2.4 m.

☉ Result: Pothole protection device with wood, can not be fully expanded. Diagnostic display will not display code 18, alarm sound, the machine can rise to about 2m.

☒ Result: Pothole protection device with wood, can not be fully expanded. Diagnostic display will not display code 18, alarm does not sound, the machine can continue to rise. Machine function is normal. Adjust or replace the pothole protection limit switch.

Maintenance

- 34 Press the drive function select button. Attempt to drive and steer the machine.
- ☉ Result: Diagnostic display will display code LL, alarm sound, the steering and the driving function can not be operated. Machine function is normal.
 - ☐ Result: Diagnostic display will not display code LL, alarm does not sound, the steering and the driving function can be operated. Adjust or replace the pothole protection switch.
- 35 Lower the platform to the stowed position and remove the block under the right pothole guard.
- 36 Repeat this procedure beginning with step 31 to 34 for the left pothole guard.
- 37 Lower the platform to the stowed position, remove the block under the left pothole guard.
- 38 Turn off the machine.

B-15

Test the Up Limit Switch



This procedure be performed every 250 hours or quarterly, whichever comes first.

Maintaining the limit switches is essential to safe operation and good machine performance. Operating the machine with a faulty limit switch could result in reduced machine performance and a potentially unsafe operating condition.

Perform this procedure with the machine on a firm, level surface that is free of obstructions.

- 1 Turn the key switch to ground control and raise the platform approximately 8 feet/2.5m from the ground.

Maintenance

- 2 Rotate the safety arm away from the machine and let it hang down.
- 3 Lower the platform until the safety arm fully contact the shaft bushing.



Crushing hazard

Keep hands clear of the safety arm when lowering the platform.

- 4 Open the limit switch seat cover mounted on the chassis.
 - 5 A slight rise in the platform, to restore the safety arm.
 - 6 With the ground controller lifting platform at the same time by clicking the upper switch arm, active the up limit switch.
- ⊙ Result: The platform stops rising. The machine is functioning properly.
- ⊗ Result: The platform continues to rise. Adjust or replace the up limit switch.

CHECKLIST C PROCEDURES

C-1

Test Platform Overload System



This inspection shall be carried out once every 500 hours or six months, whichever comes first. Check immediately when the machine is overloaded.

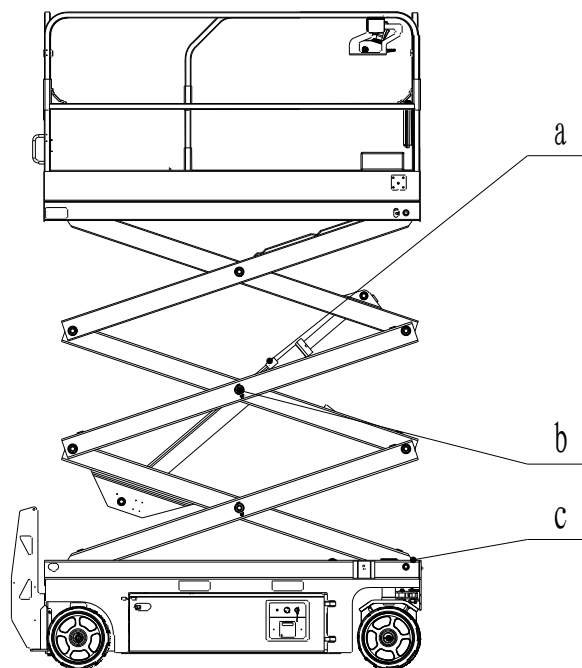
Testing the platform overload pressure transducer and platform height sensor regularly is essential to safe machine operation. Continued use of an improperly operating platform overload pressure transducer or platform height sensor, could result in the system not sensing an overloaded platform condition. Machine stability could be compromised resulting in the machine tipping over.

Maintenance

Platform overload system is designed to prevent overload operation of the machine. It is made up of two electrical components: the overload pressure switch and the tilt sensor.

The overload pressure switch is adjustable, which is used to determine the pressure of the oil cylinder. When the pressure is too large, the pressure switch will send a signal to the ECU, all the functions of the machine to stop, until the excess load is removed from the platform.

The angle sensor, which is located in the inner shear fork arm, is used to measure the inclination angle of the scissors to determine the height of the platform.



- a Overload pressure switch
- b Angle sensor
- c Limit switch cover

Maintenance

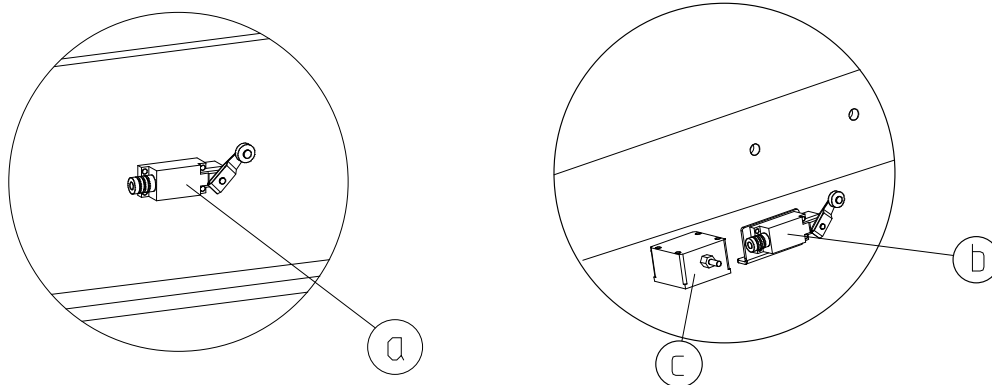
- 1 Turn the key switch to ground control,raising the platform to a height of about 8 feet/2.5m from the ground.
- 2 Lift the safety arm.Mobile security arm to fork sleeve middle to rotate to the vertical state.
- 3 Lower the platform until the safety arm fully contact the shaft bushing.



Crushing hazard

Keep hands clear of the safety arm when lowering the platform.

- 4 Open the limit switch seat cover mounted on the chassis.
- 5 Open the lid of the limit switch.



- a Up limit switch
- b Down limit switch
- c Tilt sensor

- 6 Mark and open the two lines of the upper limit switch.
- 7 The two lines that will be apart are connected together.
- 8 Turn the key switch to the ground control,and pull out two red emergency stop buttons for ground control and platform control.

Maintenance

- 9 A slight rise in the platform,to restore the safety arm.
- 10 Lifting platform to the highest position,continue to press the function selection button.
- ⊙ Result:Alarm sounds.
- ☐ Result:Alarm does not sound.Calibration platform overload system.
- 11 Use auxiliary drop function to lower the platform to the stowed position
- 12 Carefully open the limit switch short circuit.
- 13 Lifting platform to the highest position,continue to press the function selection button.
- ⊙ Result:Alarm does not sound.System function is normal.
- ☐ Result:Alarm sounds,the platform overload system is not normal.
- 14 Down platform to about 8 feet/2.5 m from the ground.
- 15 Lift the safety arm.Mobile security arm to fork sleeve middle to rotate to the vertical state.
- 16 Lower the platform until the safety arm fully contact the shaft bushing.



Collision hazard

Keep hands clear of the safety arm when lowering the platform.

- 17 The limit switch is arranged as the original connection,and the limit switch cover is installed.
- 18 Put back limit switch cover.
- 19 Mounting platform limit switch seat cover.
- 20 A slight rise in the platform,to restore the safety arm.
- 21 Lower the platform to the stowed position

Maintenance

C-2

Replace Hydraulic Oil Tank Breather Cap



This inspection shall be carried out once every 500 hours or half a year, whichever comes first.

The hydraulic tank is a vented-type tank. The breather cap has an internal air filter that can become clogged or, over time, can deteriorate. If the breather cap is faulty or improperly installed, impurities can enter the hydraulic system which may cause component damage. Extremely dirty conditions may require that the cap be inspected more often.

- 1 Remove the hydraulic tank vent cover.
- 2 Replace the new hydraulic tank vent cover.

Checklist D Procedures

D-1

Check the Wear Resistant Sliding Block



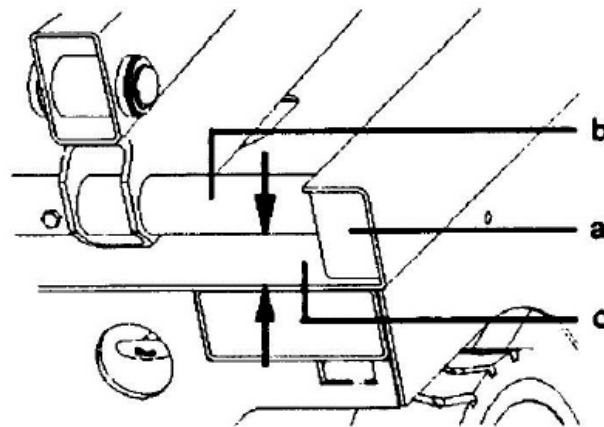
This inspection shall be carried out once every 1000 hours or year, whichever comes first.

The good or bad of the shear fork arm wear resisting sliding block is very important to the safe operation of the machine. The use of wear resistant block may cause damage to the parts of the work safety hazard.

Maintenance

To check the wear pads on the platform under the collapsed state.

- 1 Measure the distance between the inner arm cross tube and the chassis deck at the ground controls side of the non-steer end of the machine.



- a Wear resistant sliding block
- b Inner arm cross tube
- c Chassis deck

- ⊙ Result: The measurement is 13 inches / 34 mm or more. Proceed to step 2.
 - ☒ Result: The measurement is less than 13 inches / 34 mm. Replace the wear resistant sliding block.
- 2 Measure the distance between the inner arm cross tube and the chassis deck at the battery pack side of the non-steer end of the machine.
- ⊙ Result: The measurement is 13 inches / 34 mm or more. Proceed to step 3.
 - ☒ Result: The measurement is less than 13 inches / 34 mm. Replace the wear resistant sliding block
- 3 Spread the lubricant between the chassis rails and wear-resistant slider.

Maintenance

D-2

Replace the Hydraulic Tank Return Oil Filter Element



This inspection shall be carried out once every 1000 hours or year, whichever comes first.

Replacing the return oil filter is essential for good performance and service life of the machine. Dirty or blocked filter will affect the performance of the machine, continuous use will cause damage to the parts. Replacing the filter should be more frequent in the bad condition.



Burn hazard

Beware of hot oil. Contact with hot oil may cause severe burns.

Hydraulic oil tank return filter is mounted in the middle area of the function valve block and the hydraulic power unit.

- 1 Clean the area around the oil filter. Remove the filter with an oil filter wrench.
- 2 Apply a thin layer of oil to the new oil filter gasket.
- 3 Install the new filter and tighten it securely by hand.
- 4 Use a permanent ink marker to write the date and number of hours from the hour meter onto the filter.
- 5 Turn the key switch to ground control and pull out the red Emergency Stop button to the on position at both the ground and platform controls.
- 6 .Hold down and press down the function selection button.
- 7 Inspect the filter and related components to be sure that there are no leaks.
- 8 Clean up any oil that may have spilled.

Maintenance

CHECKLIST E PROCEDURES

E-1

Test or Replace the Hydraulic Oil



This inspection shall be carried out once every 2000 hours or two years, whichever comes first.

Replacement or testing of the hydraulic oil is essential for good machine performance and service life. Dirty oil may cause the machine to perform poorly and continued use may cause component damage. Extremely dirty conditions may require oil changes to be performed more often.

Before replacing the hydraulic oil, the oil may be tested by an oil distributor for specific levels of contamination to verify that changing the oil is necessary.

If the hydraulic oil is not replaced at the two year inspection, test the oil quarterly. Replace the oil when it fails the test.

NOTE: This procedure should be carried out in the stowed state machine.

- 1 Disconnect the battery pack from the machine.



Electrocution/burn hazard.

Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

- 2 Open the power unit module tray.
- 3 Tag and disconnect the hydraulic tank return hard line from the hydraulic filter head and remove the hard line from the tank. Cap the fitting on the filter head.
- 4 Tag and disconnect the hydraulic pump inlet hard line and remove the hard line from the tank. Cap the fitting on the pump.

Maintenance

- 5 Remove the hydraulic tank retaining fasteners and remove the hydraulic tank from the machine.
- 6 Discharge oil plug at the bottom of the hydraulic oil tank.
- 7 Drain all of the oil into a suitable container.



Bodily injury hazard

Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

- 8 Clean up any oil that may have spilled. Properly discard the used oil.
- 9 Clean the inside of the hydraulic tank using a mild solvent. Allow the tank to dry completely.
- 10 Tighten the oil drain plug. Torque to specification.

Torque specification

Hydraulic oil tank drain plug	3.3 lb.ft/4.5Nm
-------------------------------	-----------------

- 11 Install the hydraulic tank and install and tighten the hydraulic tank retaining fasteners. Torque to specification.

Torque specification

Hydraulic tank retaining fasteners	3 lb.ft/4Nm
------------------------------------	-------------

- 12 Install the hydraulic pump inlet hard line into the tank.
- 13 Install the hydraulic pump return hard line into the return oil filter.
- 14 Fill the tank with hydraulic oil until the fluid is at the full indicator on the hydraulic tank. Do not overfill.

Maintenance

- 15 Activate the pump to fill the hydraulic system with oil and bleed the system of air.



Component damage hazard

The pump can be damaged if operated without oil. Be careful not to empty the hydraulic tank while in the process of filling the hydraulic system. Do not allow the hydraulic pump appear turbid phenomenon.

The Volume of Hydraulic Oil

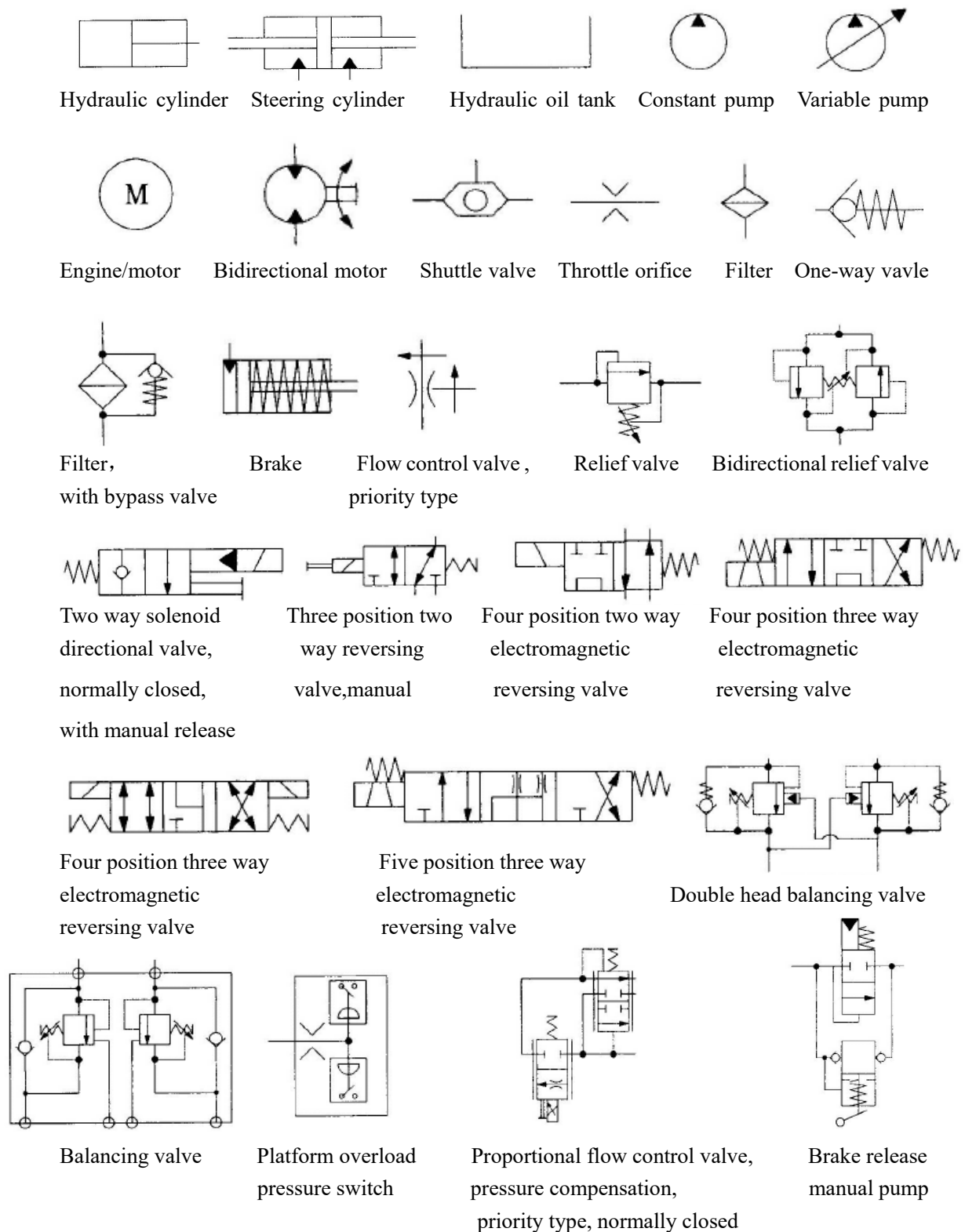
Model	Hydraulic Oil Tank	Hydraulic System
SC08HC/SC08EC SC08HC-Li/SC08EC-Li	10L/2.2 gal(uk)	12L/2.6 gal(uk)

Notice:

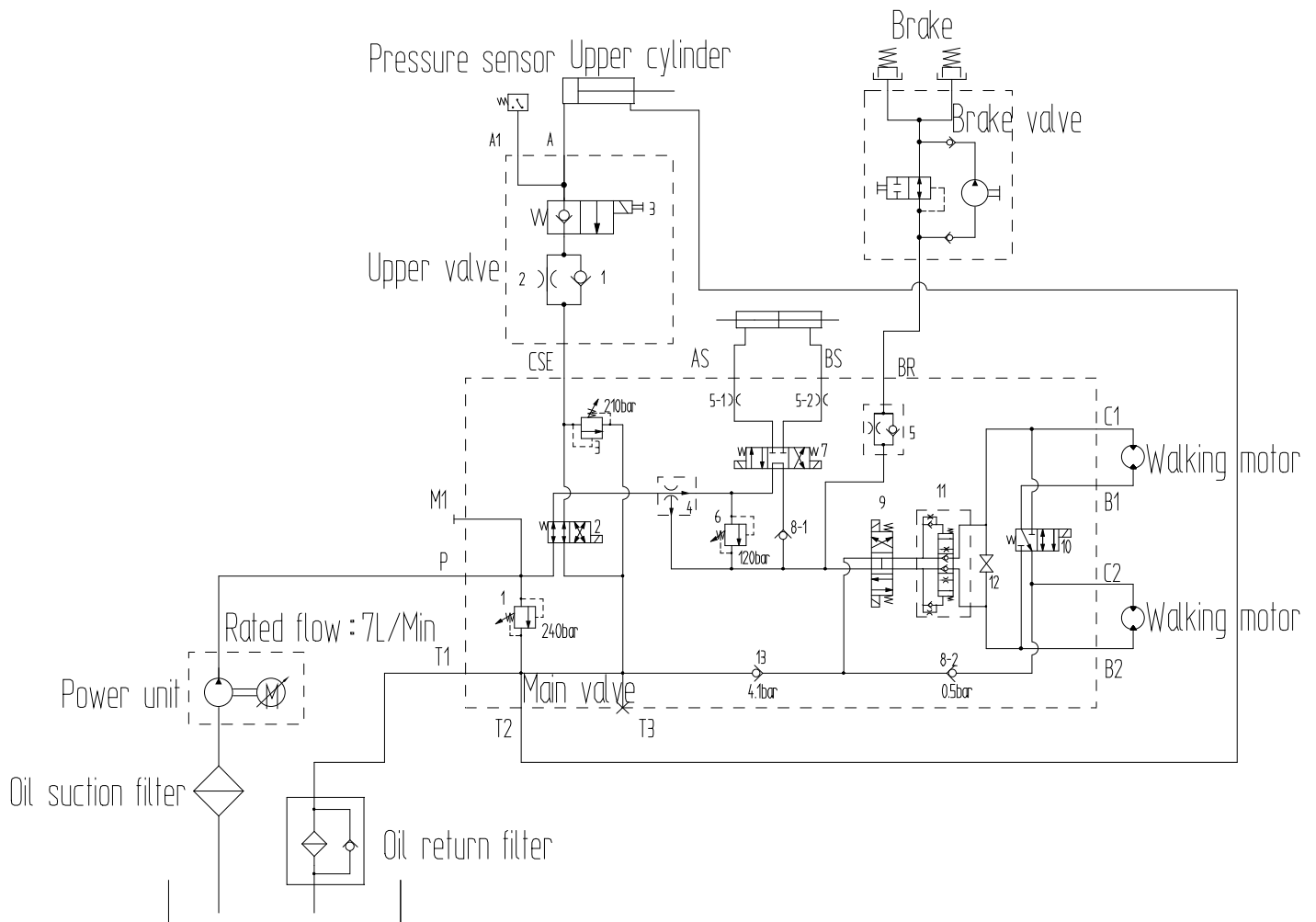
There are MAX(maximum) and MIN(minimum) marks on the tank, and the oil level must be within these mark ranges for the hydraulic system to work properly.

Schematic Diagram

Symbolic sample



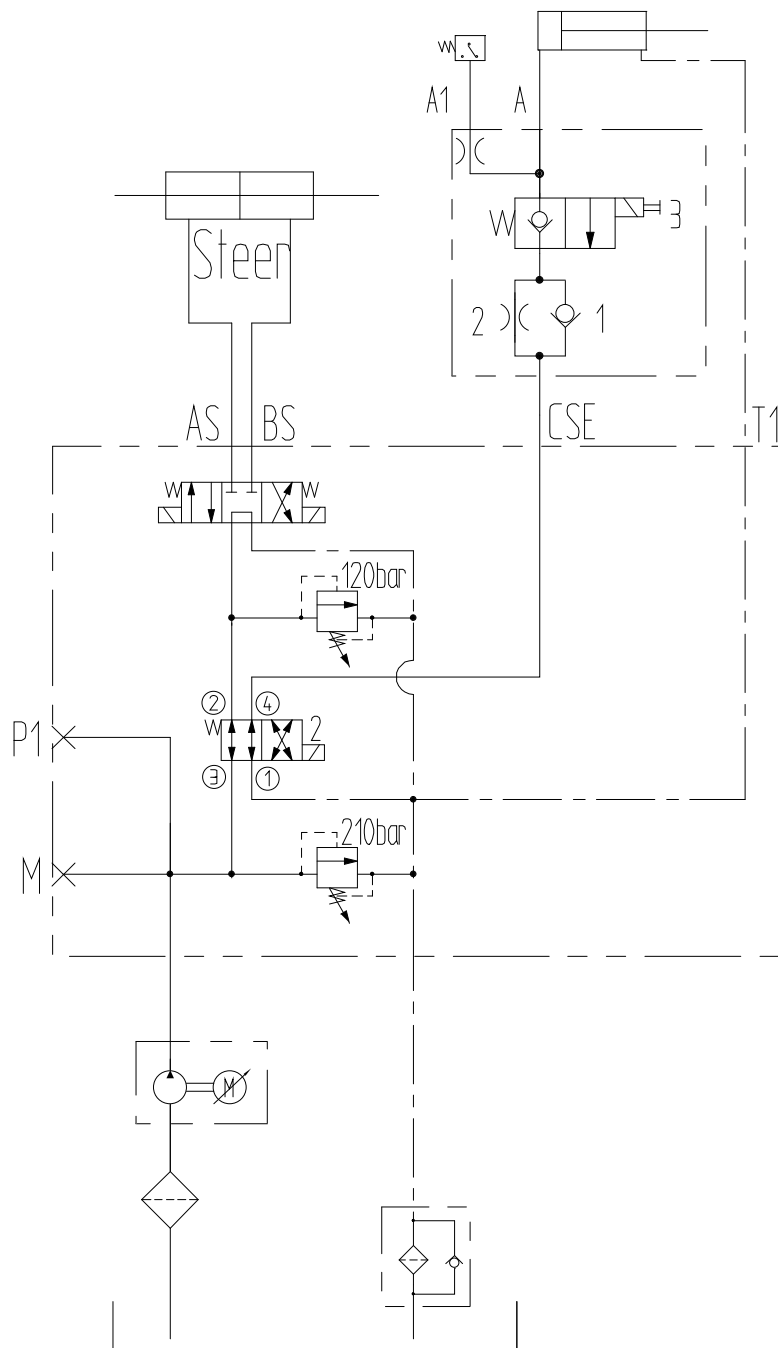
SC08HC/SC08HC-Li



Schematic diagram

SC08EC/SC08EC-Li

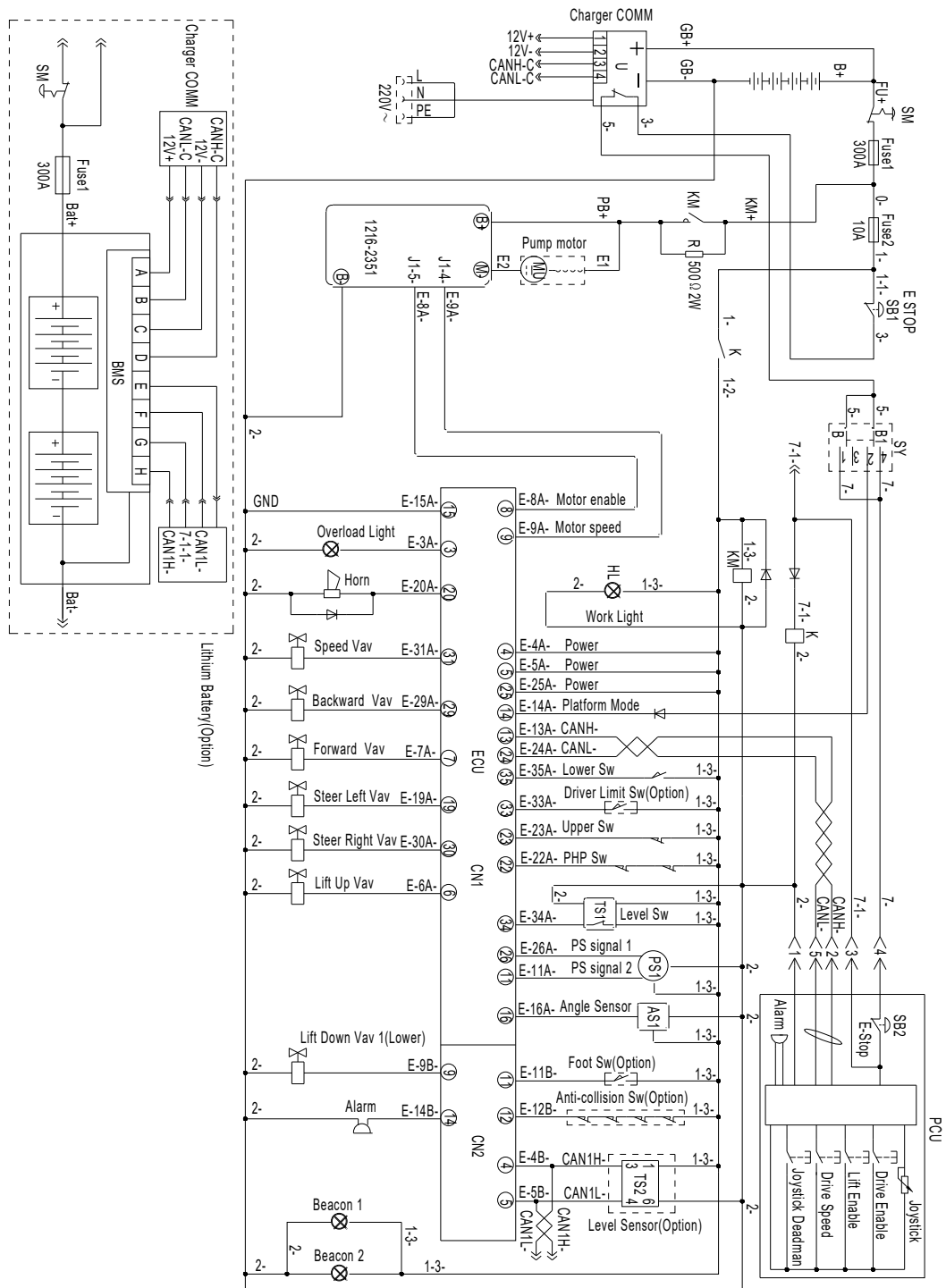
Pressure sensor



Schematic diagram

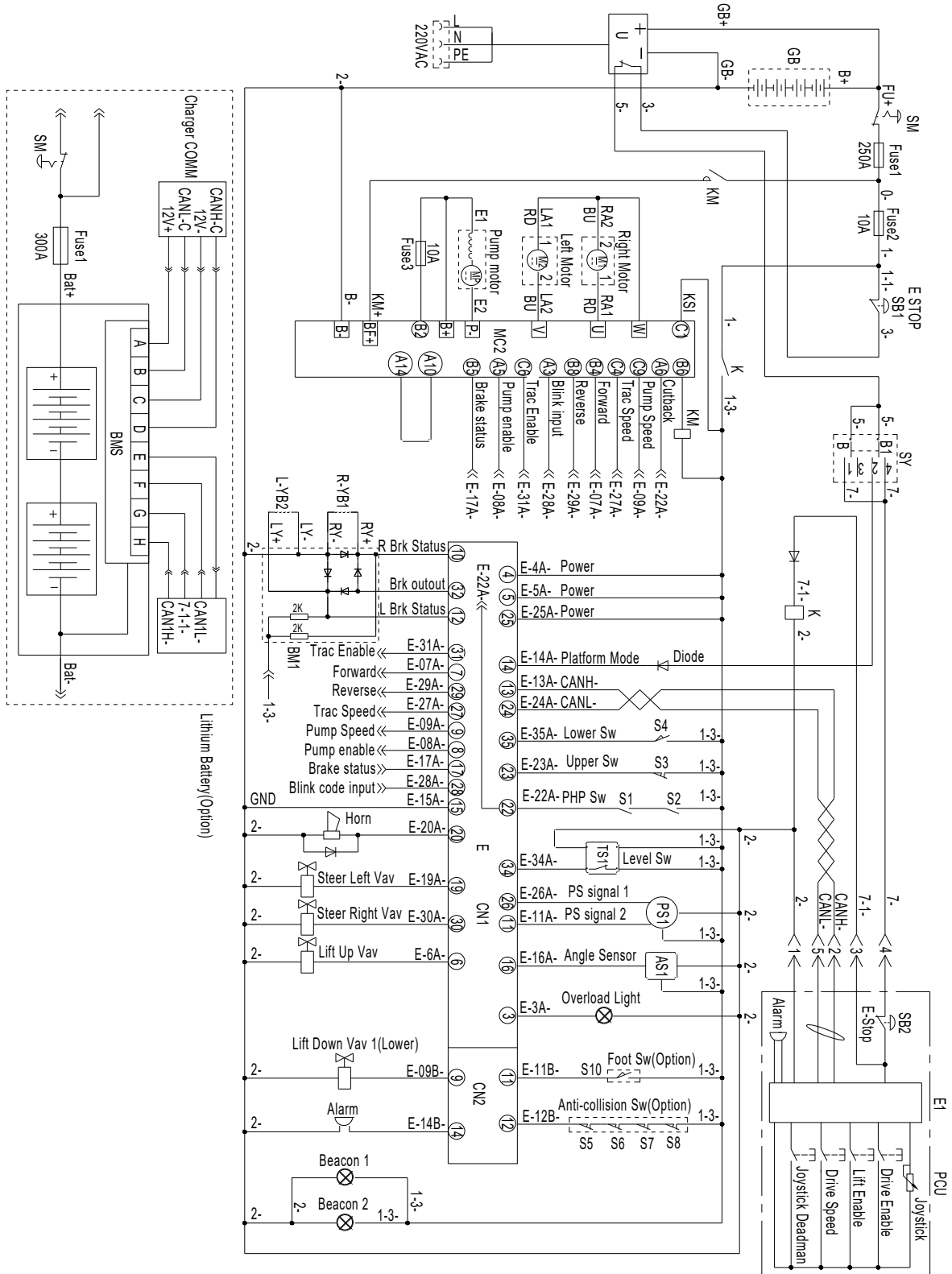
Electrical schematic diagram

SC08HC/SC08HC-Li



Schematic diagram

SC08EC/SC08EC-Li



Schedule 1 Fault Code

Display	describe	The machine response
01	System initialization error	Disables All Motion
02	Communication error	Disables All Motion
03	Invalid option setting error	Disables All Motion
05	The BMS connection is down	Disables All Motion
06	The lift button of platform Joystick Fault	Disables all actions of the upper control
07	The high and low speed button of platform Joystick Fault	Disables all actions of the upper control
08	The drive button of platform Joystick Fault	Disables all actions of the upper control
12	The lifting switch of chassis Fault	Disables all chassis controls
13	Lithium battery temperature difference is too large, level 2 Fault	Disables lifting and driving
14	The discharge temperature of the lithium battery is too large, level 1 Fault	Allow driving after lifting,disables lifting
15	The discharge temperature of the lithium battery is too high, level 2 Fault	Disables lifting and driving
16	The discharge current of the lithium battery is too high, level 1 Fault	Allow driving after lifting,disables lifting
17	The discharge current of the lithium battery is too high, level 2 Fault	Disables lifting and driving
18	Pothole Guard Fault	Disables the lifting of ground control
19	The total voltage at room temperature is too low, level 1 Fault	Allow driving after lifting,disables lifting
20	The total voltage at room temperature is too low, level 2 Fault	Disables lifting and driving
21	The voltage of a unit at room temperature is too low, level 1 Fault	Allow driving after lifting,disables lifting
22	The voltage of a unit at room temperature is too low, level 2 Fault	Disables lifting and driving
27	Descending valve 1 Fault	Disables lifting and driving
28	The lithium battery voltage collection Fault	Disables lifting and driving
29	The temperature collection of the lithium battery Fault	Disables lifting and driving
30	The pressure difference of lithium battery is too large	Disables lifting and driving
31	Pressure sensor Fault	Disables All Motion

32	Angle Sensor Fault	Disables All Motion
33	Battery type error	Disables lifting
35	No load full load calibration reverse	Warning Only
36	The battery is low	Allow driving after lifting,disables lifting
37	ECU sleep	Disables All Motion
38	Calibration failure	Warning Only
39	Anti-collision Fault	Disables lifting
42	The left turn button switch Fault	Warning Only
43	The right turn button switch Fault	Warning Only
46	The enable switch of platform Joystick Fault	Disables all actions of the upper control
47	The handle is not in zero position when starting	Allow driving after lifting
52	Forward valve Fault	Disables lifting and driving
53	Backward valve Fault	Disables lifting and driving
54	Lift valve Fault	Disables lifting and driving
55	Drop valve 2 Fault	Disables lifting and driving
56	Right turn valve Fault	Disables lifting and driving
57	Left turn valve Fault	Disables lifting and driving
58	Brake valve Fault	Disables lifting and driving
59	The parallel valve Fault	Disables lifting and driving
60	The motor controller Fault	Large electric drive: disables lifting and walking; Small electric drive: reserved
61	The current sensor of the motor controller Fault	Warning Only
62	The hardware of the motor controller Fault	Warning Only
63	The motor output of the motor controller is shorted	Disables All Motion
64	Motor controller SRO Fault	Warning Only
65	Motor controller throttle error	Disables All Motion
66	Motor controller emergency reverse error	Disables All Motion
67	Motor controller HPD error	Warning Only
68	The total voltage is too low, level 2 Fault	Disables All Motion
69	Zero current Fault	Large electric drive: reserved; Small electric drive: disables lifting and walking
70	Steering input out of range	Disables lifting and driving
71	Motor controller main contactor error	Disables lifting and driving
72	Motor controller overvoltage error	Disables lifting and driving

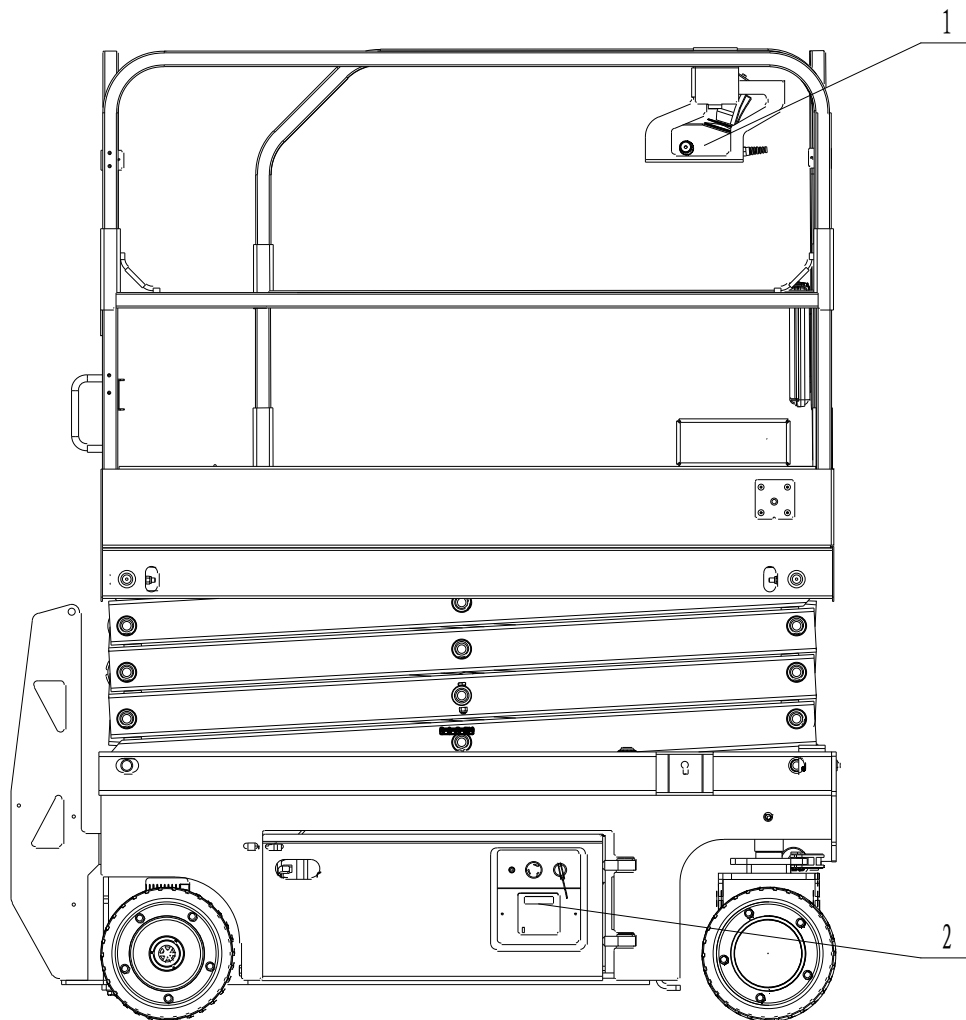
73	Motor controller overheat removal error	Warning Only
74	Motor controller overtemperature error	Warning Only
75	Motor controller error	Warning Only
76	Motor controller left motor error	Disables lifting and driving
77	Motor controller right motor error	Large electric drive: disables lifting and walking; Small electric drive: Warning Only
78	Pump motor short circuit Fault	Large electric drive: Warning Only; Small electric drive: disables lifting and walking
79	Left drive motor short circuit error	Disables lifting and driving
80	Overload 80% load alarm	Warning Only, not stored
81	Right drive motor short circuit error	Disables lifting and driving
82	Left brake coil error	Disables lifting and driving
83	Right brake coil error	Disables lifting and driving
84	Driver short circuit Fault	Disables lifting and driving
85	AC driver fault pump motor Fault	Disables lifting and driving
89	Motor excitation open circuit error	Large electric drive: disables lifting and walking; Small electric drive: reserved
90	Overload 90% load alarm	Warning Only, not stored
91	Left motor excitation short circuit error	Large electric drive: disables lifting and walking; Small electric drive: reserved
92	Right motor excitation short circuit error	Large electric drive: disables lifting and walking; Small electric drive: reserved
93	Driving motor blocking error	Reserved
99	More than 99% load alarm	Warning Only, not stored
OL	Overload alarm	Disables lifting and driving
PH	Upper limit triggered	Disables lifting, no warning
OH	Outdoor limit triggered	Disables lifting, no warning
LL	Tilt alarm	Disables lifting and driving
Ft	The foot switch is not on,Warning	Disables platform control,no warning
nd	Lift limit	Disables lifting, no warning
C0	The level sensor is disconnected	Disables lifting and driving
C1	The level sensor type error	Disables lifting and driving
dL	Platform Joystick wire broken	Disables all actions of the upper control
3C	E2 reads Fault	No Warning

Note:

1. PCU: Platform control unit (operation handle);

2. ECU: Electrical control unit.

The diagram is as follows:



Schedule 2 Inspection and Maintenance Records

[illegible]

Schedule 3 Specifications of oil, grease and other auxiliary materials

ITEM	AUXILIARY MATERIAL	DOSAGE	MODEL
Hydraulic System	Hydraulic Oil	Refer To The Capacity Of The Hydraulic Oil In E-1 In The Operation Manual	L-HL 32、L-HM 46
Steering Mechanism	Lithium Base Grease	Appropriate	Lithium Base Grease CMA-K
Slider	Lithium Base Grease	Appropriate	Lithium Base Grease CMA-K
Arm Shaft	Lithium Base Grease	Appropriate	Lithium Base Grease CMA-K

Schedule 4 Bill of materials placed on the Scissor lifts

NO.	Name	Qty.
1	Adjustable wrench	1
2	Cross screwdriver	1
3	Straight screwdriver	1
4	Circlip pliers for shaft	1
5	Needle-nose pliers	1
6	Socket + wrench	1
7	Toolbox	1
8	Operation Safety and Maintenance Manual	1
9	Parts & Components Manual	1
10	Safety belt	1
11	Key	2